



VIKING ~~X~~ **XTREME**

**High performance directional
control valves**

G1/8 - G1/2 body ported

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Edition: September 2006



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Important !

 Before carrying out any service work, ensure that the valve and manifold have been vented. Remove the primary supply air hose to ensure total disconnection of the air supply before dismantling valves or blank connection blocks.

NB !

All technical data in this catalogue is typical only. The air quality is decisive for the valve life: see ISO 8573.

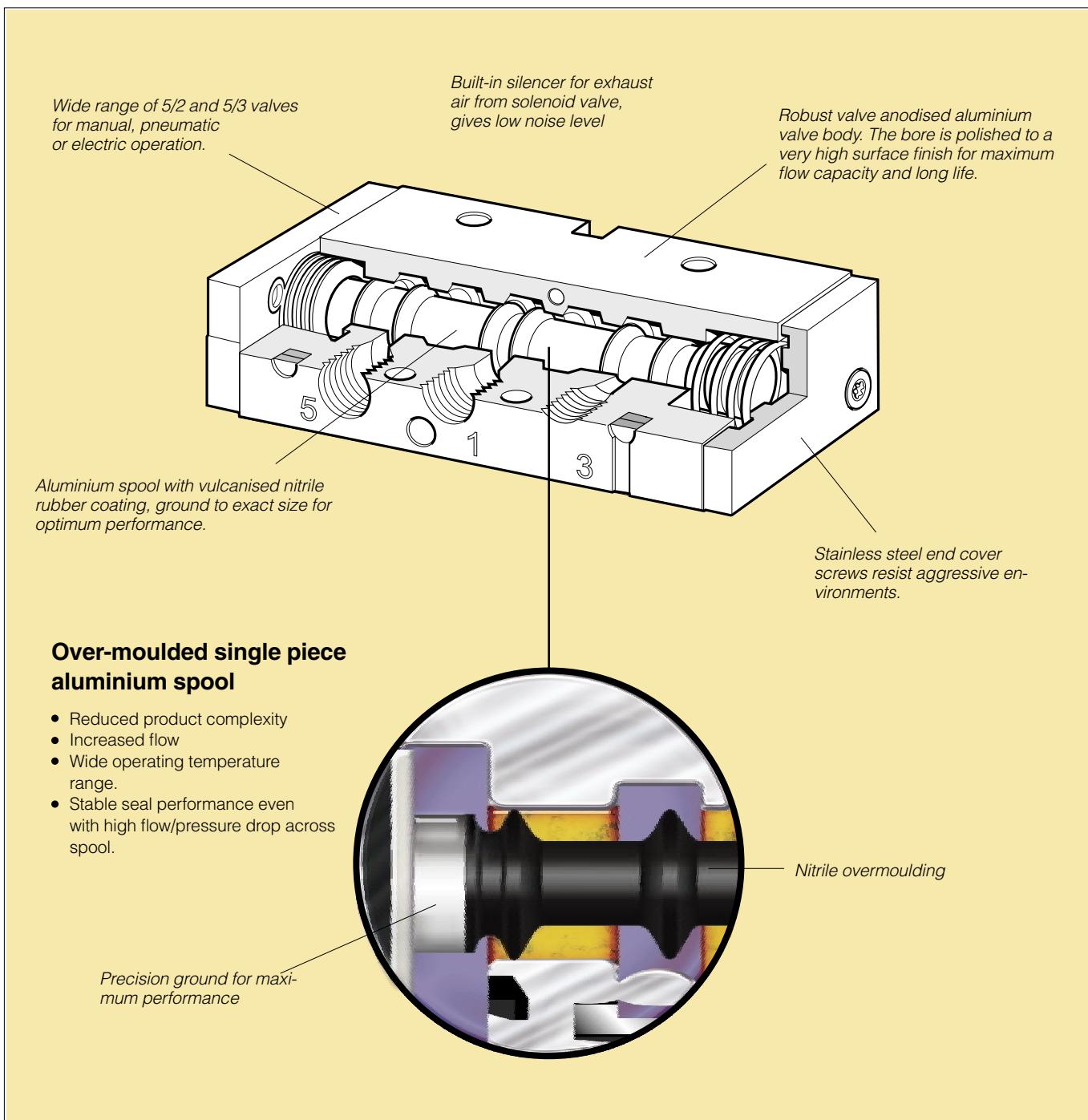
WARNING

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Viking Xtreme range

P2LAX, dimension G1/8

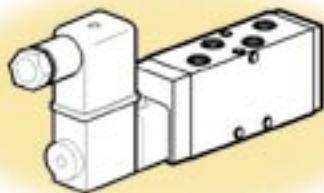
P2LBX, dimension G1/4

P2LCX, dimension G3/8

P2LDX, dimension G1/2

The Viking Xtreme valve range is robust, versatile and combines high performance with compact installation dimensions. Large flow capacity, short change-over times and low change-over pressure are important characteristics of this valve range.

All 4 sizes are designed to operate with pressures up to 16 bar and with temperature ranges from -40°C to + 60°C

Compact installation dimensions - flexible installation

Compact dimensions direct body porting and integral mounting holes are all features of the Viking Xtreme range. In addition to single valve installation, the Viking valve may be installed on manifolds so that the valves have a common supply and manifolded exhausts.

Rust and corrosion resistant designs.

Viking valves are made entirely of anodized aluminium, for good corrosion resistance. The smooth design, with no dirt-collecting pockets, makes the valve suitable for most environments, including applications with stringent hygiene requirements. The valve has stainless steel fixing screws for the end covers, to withstand aggressive environments.

Mobile applications

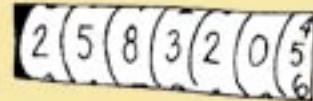
The Viking Xtreme valves have a robust body which is machined out of solid aluminium bar and then anodised. Valves have passed aggressive salt spray, and demanding vibration tests and will operate in ambient temperatures of -40°C to $+60^{\circ}\text{C}$. Solenoids are available having wide voltage tolerance for mobile applications.

Food Industry Applications

The Viking Xtreme valves have been designed in conjunction with several machine manufacturers and organisations in the food processing industry, with corrosion-resistant materials and smooth lines. The valves have been designed so that there are no gaps or crevices in which dirt could collect. The solenoid selected for this industry is the 15mm P2E-QV which is made of thermoplastic material and stainless steel, with viton™ and nitrile rubber seals.

Process Industry Application

Valves are available with NAMUR interface for direct mounting on quarter turn actuators and process valves.

High reliability

Valves easily comply with the requirements for the component reliability in accordance with EU Machinery Directive standards EN292-2 and EN983.

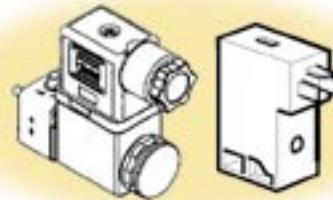
The Viking Xtreme valves have few moving parts combined with short spool movement, these features combine to give valves having high reliability and long service life. The valves are designed for use with or without supplementary lubrication.

Maintenance

The Viking Xtreme valve range has been developed from the very successful VGD15 and P2L-A product ranges which have a history of reliable and long service life in demanding and difficult applications. Spares are not required for the main valve or spool but solenoid operators can be replaced if required.

Manual Override

Solenoids are available with locking or non-locking manual overrides so that valves can be operated when the electrical supply is turned off.

A wide range of solenoid valves

The Viking Xtreme is available with solenoid options having voltage tolerances for mobile applications and for low temperatures down to -40°C . The standard valve is fitted with a 22mm solenoid having EN175301-803 Industrial form B connector.

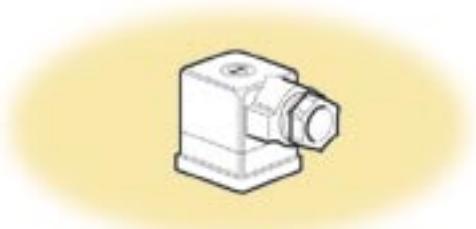
Alternative 15mm solenoid is also available having Form C/ ISO15217 connector.

Low noise level

Valves fitted with the 15mm solenoid option uses captured pilot exhaust which is channelled through the valve body and exhausts to atmosphere through a silencer located in the valve body or end cover. This is particularly important for industries where low noise levels are required. The silencers make it possible for the valves to comply with the EU Machinery Directive, Noise 1.5.8

High electrical encapsulation class

The solenoid valves are protected to IP65 with the standard cable plug.

Wide choice of solenoid connectors/cable plugs

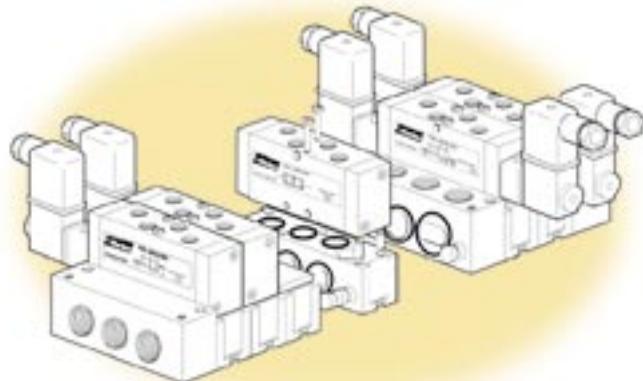
Solenoid connectors are available with or without LED and rectifier and may be selected fitted pre-wired with flying leads.

Insensitive to dirty air

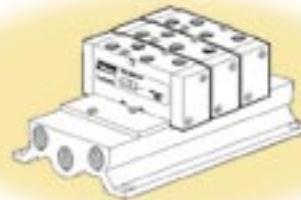
Thanks to large flow passage areas and the large flow diameter of 1.0 in the pilot valves, the P2L-A and P2L-B can be used in normal industrial or mobile environments without any problems of blocking. However the service life of the valve depends on the cleanliness of the air. Please refer to ISO 8573.

Valves having ATEX approval

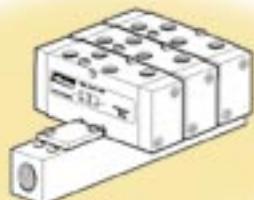
ATEX approved options are available for use in explosive atmospheres. Consult our Technical Sales Department for further information.

Flexible multiple installation

There is a system of multiple installation plates, intermediate blocks and several variants of connectors for the P2L-A. Several variants of connectors are available, which permit connection from above, beneath, straight from the side or in the middle of a valve block. Using the type L manifold, valve blocks may be constructed for supplying several different pressures.

Manifold bar installation

A manifold bar, with common ducts for ports 1, 3 and 5 gives simple, time saving and easily serviced installation. Manifold bars are available in several different sizes, with space for between 2 and 14 valves. They are designed for simple handling and are entirely serviced from the front.

Pressure bar installation

A pressure bar for common primary air supply gives a simple, robust, time saving and easily serviced installation. When pressure bars are used, restrictor-silencers can be installed in the exhaust ports of each valve, for individual adjustment of cylinder/air motor speed. Pressure bars are available in a number of different sizes, with space ranging from 2 to 10 valves.

Material specification

P2LAX

Valve

Valve body	Anodised aluminium
End covers	Anodised aluminium
Lever housing	Acetal plastic
Spool	Aluminium + nitrile rubber
Piston	Acetal plastic/ Anodised aluminium
End cover sealings	Nitrile rubber
End cover screws	Stainless steel
Springs	Dacromet® - processed steel, Stainless steel
Lever	Reinforced polyamid plastic
Panel mounting nut	Polycarbonate plastic
Gaiter	Chloroprene rubber
Mounting screws for solenoid	Stainless steel

Accessories

Manifold bar	Anodised aluminium
Pressure bar	Anodised aluminium
Multiple manifolds	Anodised aluminium
End and intermediate blocks	Anodised aluminium

P2LBX

Valve

Valve body	Anodised aluminium
End covers	Anodised aluminium
Lever housing	Acetal plastic
Spool	Aluminium + nitrile rubber
Piston	Acetal plastic/ Anodised aluminium
End cover sealings	Nitrile rubber
End cover screws	Stainless steel
Springs	Dacromet® - processed steel, Stainless steel
Mounting screws for solenoid	Stainless steel

Accessories

Manifold bar	Anodised aluminium
Pressure bar	Anodised aluminium

P2LCX

Valve

Valve body	Anodised aluminium
End covers	Anodised aluminium
Spool	Aluminium + nitrile rubber
Piston	Acetal plastic/ Anodised aluminium
End cover sealings	Nitrile rubber
End cover screws	Stainless steel
Springs	Dacromet® - processed steel, Stainless steel
Mounting screws for solenoid	Stainless steel

P2LDX

Valve

Valve body	Anodised aluminium
End covers	Anodised aluminium
Spool	Aluminium + nitrile rubber
Piston	Acetal plastic/ Anodised aluminium
End cover sealings	Nitrile rubber
End cover screws	Stainless steel
Springs	Dacromet® - processed steel, Stainless steel
Mounting screws for solenoid	Stainless steel

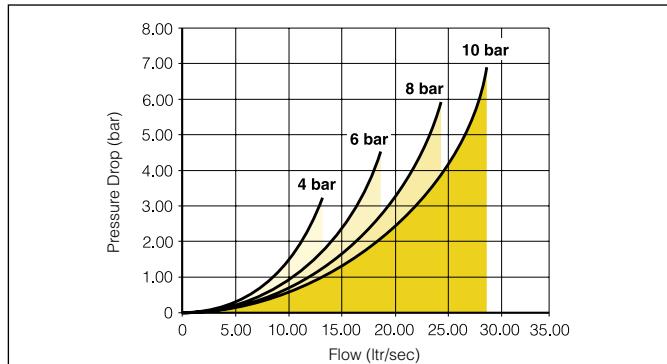
Flow characteristics

Flow capacities in accordance with ISO6358

All pressures = effective pressure

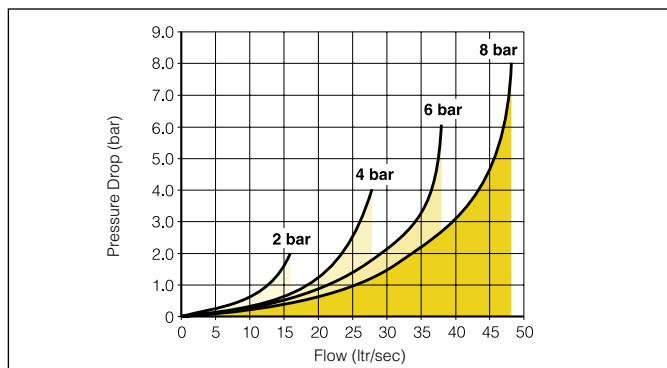
The curves in the diagram below are typical only

Technical Data P2LAX



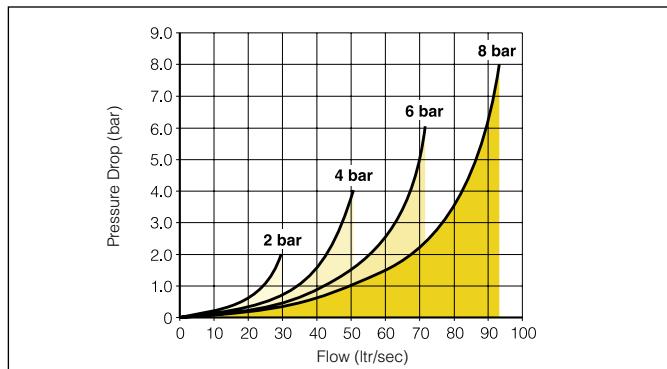
Port size	G1/8
Max operating pressure.	16 bar
Working temperature.	-40°C to + 60°C
Air pilot lever solenoid.	-10°C to + 50°C
Standard and food version.	-40°C to + 50°C
Mobile version.	c = 3,0 NI/s x bar
Flow (acc. to ISO 6358)	b = 0,2
	Qn = 11,0 l/s
	Qmax = 19,0 l/s
	Cv = 0,65

Technical Data P2LBX



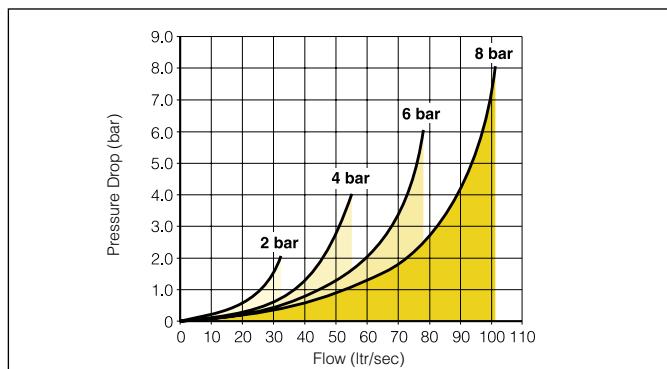
Port size	G1/4
Max operating pressure.	16 bar
Working temperature.	-40°C to + 60°C
Air pilot solenoid.	-10°C to + 50°C
Standard and food version.	-40°C to + 50°C
Mobile version.	c = 5,4 NI/s x bar
Flow (acc. to ISO 6358)	b = 0,2
	Qn = 21,5 l/s
	Qmax = 38,0 l/s
	Cv = 1,33

Technical Data P2LCX



Port size	G3/8
Max operating pressure.	16 bar
Working temperature.	-40°C to + 60°C
Air pilot solenoid.	-10°C to + 50°C
Standard and food version.	-40°C to + 50°C
Mobile version.	c = 10,3 NI/s x bar
Flow (acc. to ISO 6358)	b = 0,22
	Qn = 41,0 l/s
	Qmax = 72,0 l/s
	Cv = 2,5

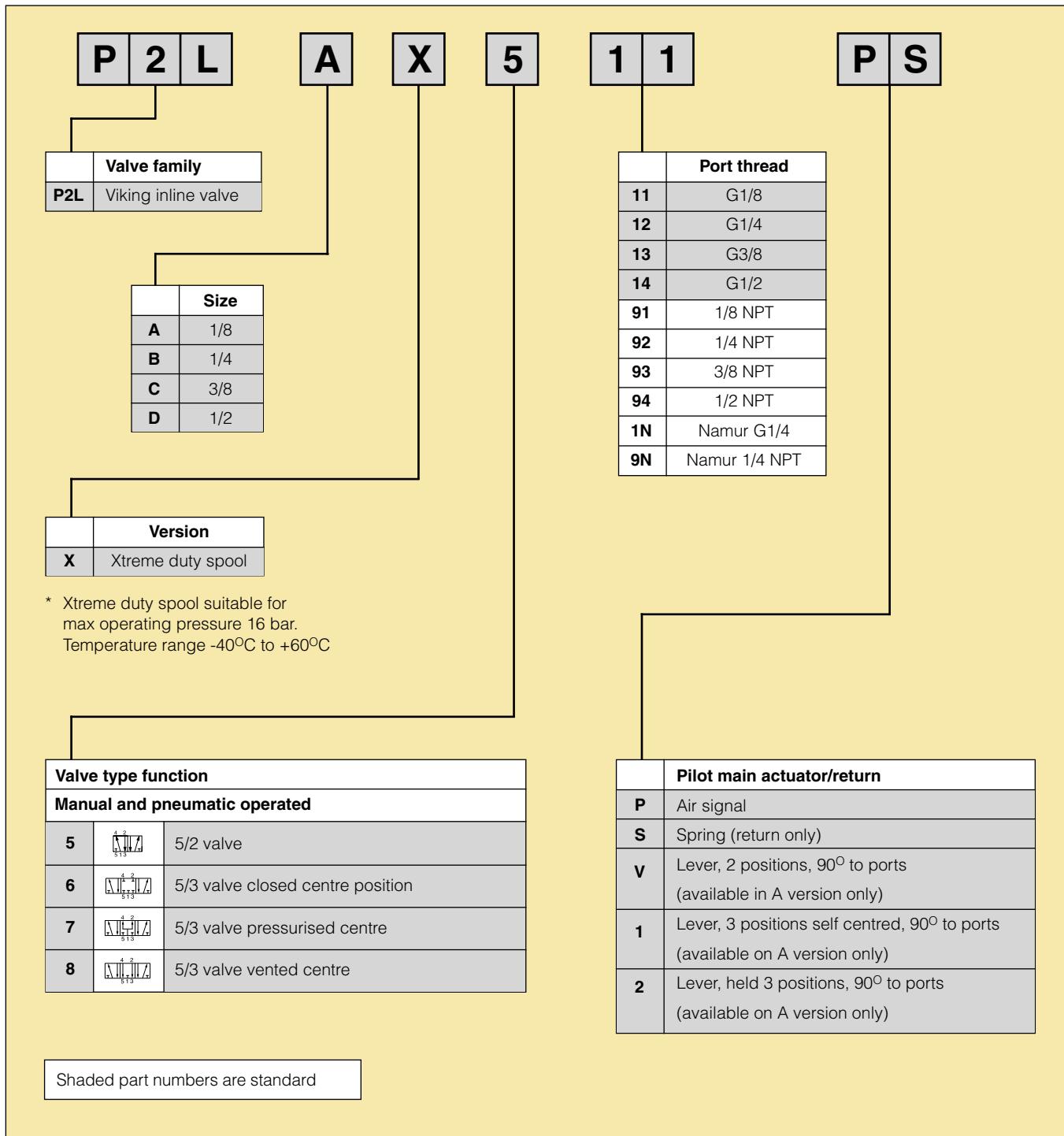
Technical Data P2LDX



Port size	G1/2
Max operating pressure.	16 bar
Working temperature.	-40°C to + 60°C
Air pilot solenoid.	-10°C to + 50°C
Standard and food version.	-40°C to + 50°C
Mobile version.	c = 11,3 NI/s x bar
Flow (acc. to ISO 6358)	b = 0,3
	Qn = 44,3 l/s
	Qmax = 78 l/s
	Cv = 2,71

Directional control valves

Order chart - Viking Xtreme air pilot & lever valves - Xtreme operating pressure / temperature



Pneumatic and lever operated valves - Xtreme operating pressure / temperature

Max operating pressure 16 bar, temp range -40°C to +60°C

Symbol	Size	Actuation	Return	Signal pressure min. (bar) at 6 bar actua./return	Changeover time (ms) at 6 bar actua./return	Weight Kg	Order code
5/2 valves, temperature -40°C to +60°C							
	G1/8 G1/4 G3/8 G1/2	Air signal	Air signal	1,5/1,5 1,5/1,5 1,5/1,5 1,5/1,5	6/6 10/10 12/12 20/20	0,14 0,30 0,45 0,45	P2LAX511PP P2LBX512PP P2LCX513PP P2LDX514PP
	G1/8 G1/4 G3/8 G1/2	Air signal	Spring	3,2/- 3,5/- 3,5/- 3,5/-	8/18 15/25 10/15 20/25	0,15 0,32 0,45 0,45	P2LAX511PS P2LBX512PS P2LCX513PS P2LDX514PS
5/3 valves, temperature -40°C to +60°C							
	G1/8 G1/4 G3/8 G1/2	Air signal Closed centre position	Air signal Self centring	3,8/- 3,8/- 3,8/- 3,8/-	10/20 15/25 20/30 20/40	0,15 0,33 0,50 0,50	P2LAX611PP P2LBX612PP P2LCX613PP P2LDX614PP
	G1/8 G1/4 G3/8 G1/2	Air signal Vented centre position	Air signal Self centring	3,8/- 3,8/- 3,8/- 3,8/-	10/20 15/25 20/30 20/40	0,15 0,33 0,50 0,50	P2LAX811PP P2LBX812PP P2LCX813PP P2LDX814PP
	G1/8 G1/4 G3/8 G1/2	Air signal Pressurised centre position	Air signal Self centring	3,8/- 3,8/- 3,8/- 3,8/-	10/20 15/25 20/30 20/40	0,15 0,33 0,50 0,50	P2LAX711PP P2LBX712PP P2LCX713PP P2LDX714PP

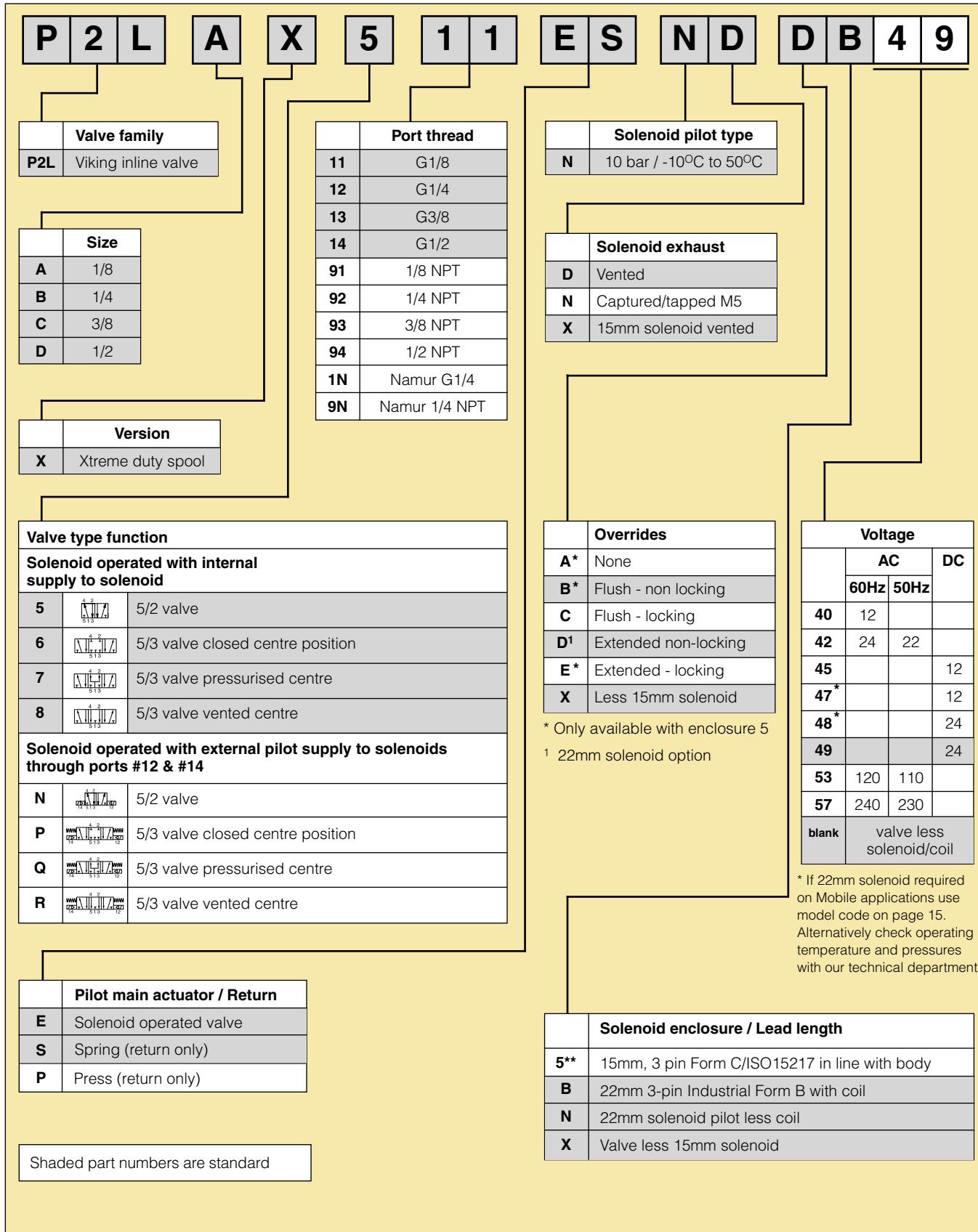
Lever operated directional control valves

Max operating pressure 16 bar. temp range -40°C to +60°C.

Symbol	Size	Actuation	Return	Changeover angle	Type	Weight Kg	Order code
5/2 valves, standard temperature, lever 90° to ports							
	G1/8	Lever	Lever	28°	Std.	0,18	P2LAX511VV
	G1/8	Lever	Spring	28°	Std.	0,18	P2LAX511VS
5/3 valves, standard temperature, lever 90° to ports							
	G1/8	Lever	Lever	±14°	Std.	0,18	P2LAX61122
	G1/8	Lever	Lever	±14°	Std.	0,18	P2LAX81122
	G1/8	Lever	Lever	±14°	Std.	0,18	P2LAX71122
	G1/8	Lever	Lever	±14°	Std.	0,18	P2LAX61111
	G1/8	Lever	Lever	±14°	Std.	0,18	P2LAX81111
	G1/8	Lever	Lever	±14°	Std.	0,18	P2LAX71111

Directional control valves

Order chart - Viking Xtreme Normal Operating Pressure / Temperature



Solenoid operated directional control valves fitted with 15mm solenoid(s) 24V DC

Solenoid plug/connector to ordered separately. See page 34

Internal supply to solenoid valve(s) via port 1. Max operating pressure 10 bar, temp range -10°C to +50°C

Symbol	Size	Actuation	Return	Signal pressure min. (bar) at 6 bar actua./return	Changeover time (ms) at 6 bar actua./return	Weight Kg	Order code
5/2 valves, internal air, standard temperature							
	G1/8	Electric signal	Electric signal	1,5/1,5	10/10	0,27	P2LAX511EENXB549
	G1/4			1,5/1,5	22/22	0,42	P2LBX512EENXB549
	G3/8			1,5/1,5	40/40	0,53	P2LCX513EENXB549
	G1/2			1,5/1,5	40/40	0,53	P2LDX514EENXB549
	G1/8	Electric signal	Spring	3,2/-	12/30	0,22	P2LAX511ESNXB549
	G1/4			3,5/-	15/25	0,38	P2LBX512ESNXB549
	G3/8			3,5/-	25/65	0,50	P2LCX513ESNXB549
	G1/2			3,5/-	25/65	0,50	P2LDX514ESNXB549
5/3 valves, internal air, standard temperature							
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,28	P2LAX611EENXB549
	G1/4	Closed centre position	Self centring	3,8/-	25/30	0,44	P2LBX612EENXB549
	G3/8			3,8/-	90/90	0,55	P2LCX613EENXB549
	G1/2			3,8/-	90/90	0,55	P2LDX614EENXB549
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,28	P2LAX811EENXB549
	G1/4	Vented centre position	Self centring	3,8/-	25/30	0,44	P2LBX812EENXB549
	G3/8			3,8/-	90/90	0,55	P2LCX813EENXB549
	G1/2			3,8/-	90/90	0,55	P2LDX814EENXB549
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,28	P2LAX711EENXB549
	G1/4	Pressurised centre position	Self centring	3,8/-	25/30	0,44	P2LBX712EENXB549
	G3/8			3,8/-	90/90	0,55	P2LCX713EENXB549
	G1/2			3,8/-	90/90	0,55	P2LDX714EENXB549

Solenoid operated directional control valves fitted with adapter to accept 15mm solenoid(s)

Solenoid operator(s) and connector/plug(s) should be ordered separately. See page 30 & 34

Internal supply to solenoid valve(s) via port 1. Max operating pressure 10 bar, temp range -10°C to +50°C

Symbol	Size	Actuation	Return	Signal pressure min. (bar) at 6 bar actua./return	Changeover time (ms) at 6 bar actua./return	Weight Kg	Order code
5/2 valves, internal air, standard temperature							
	G1/8	Electric signal	Electric signal	1,5/1,5	10/10	0,27	P2LAX511EENXXX
	G1/4			1,5/1,5	22/22	0,42	P2LBX512EENXXX
	G3/8			1,5/1,5	40/40	0,45	P2LCX513EENXXX
	G1/2			1,5/1,5	40/40	0,45	P2LDX514EENXXX
	G1/8	Electric signal	Spring	3,2/-	12/30	0,22	P2LAX511ESNXXX
	G1/4			3,5/-	15/25	0,38	P2LBX512ESNXXX
	G3/8			3,5/-	25/65	0,42	P2LCX513ESNXXX
	G1/2			3,5/-	25/65	0,42	P2LDX514ESNXXX
	G1/8	Electric signal	Air signal	1,5/1,5	10/6	0,22	P2LAX511EPNXXX
	G1/4			1,5/1,5	22/10	0,38	P2LBX512EPNXXX
	G3/8			1,5/1,5	22/10	0,76	P2LCX513EPNXXX
	G1/2			1,5/1,5	25/40	0,80	P2LDX514EPNXXX
5/3 valves, internal air, standard temperature							
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,28	P2LAX611EENXXX
	G1/4	Closed centre position	Self centring	3,8/-	25/30	0,44	P2LBX612EENXXX
	G3/8			3,8/-	90/90	0,55	P2LCX613EENXXX
	G1/2			3,8/-	90/90	0,55	P2LDX614EENXXX
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,28	P2LAX811EENXXX
	G1/4	Vented centre position	Self centring	3,8/-	25/30	0,44	P2LBX812EENXXX
	G3/8			3,8/-	90/90	0,55	P2LCX813EENXXX
	G1/2			3,8/-	90/90	0,55	P2LDX814EENXXX
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,28	P2LAX711EENXXX
	G1/4	Pressurised centre position	Self centring	3,8/-	25/30	0,44	P2LBX712EENXXX
	G3/8			3,8/-	90/90	0,55	P2LCX713EENXXX
	G1/2			3,8/-	90/90	0,55	P2LDX714EENXXX

Solenoid operated directional control valves fitted with adapter to accept 15mm solenoid(s)

Solenoid operator(s) and connector/plug(s) should be ordered separately. See page 30 & 34

External supply to solenoid valve(s) via ports 12 & 14. Max operating pressure 10 bar, temp range -10°C to +50°C

Symbol	Size	Actuation	Return	Signal pressure min. (bar) at 6 bar actua./return	Changeover time (ms) at 6 bar actua./return	Weight Kg	Order code
5/2 valves, external air, standard temperature							
	G1/8	Electric signal	Electric signal	1,5/1,5	10/10	0,19	P2LAXN11EENXXX
	G1/4			1,5/1,5	22/22	0,34	P2LBXN12EENXXX
	G3/8			1,5/1,5	40/40	0,45	P2LCXN13EENXXX
	G1/2			1,5/1,5	40/40	0,45	P2LDXN14EENXXX
	G1/8	Electric signal	Spring	3,2/-	12/30	0,18	P2LAXN11ESNXXX
	G1/4			3,5/-	15/25	0,34	P2LBXN12ESNXXX
	G3/8			3,5/-	25/65	0,42	P2LCXN13ESNXXX
	G1/2			3,5/-	25/65	0,42	P2LDXN14ESNXXX
	G1/8	Electric signal	Air signal	1,5/1,5	10/10	0,19	P2LAXN11EPNXXX
	G1/4			1,5/1,5	22/22	0,34	P2LBXN12EPNXXX
	G3/8			1,5/1,5	40/40	0,45	P2LCXN13EPNXXX
	G1/2			1,5/1,5	40/40	0,45	P2LDXN14EPNXXX
5/3 valves, external air, standard temperature							
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,20	P2LAXP11EENXXX
	G1/4	Closed centre	Self	3,8/-	25/30	0,36	P2LBXP12EENXXX
	G3/8	position	centring	3,8/-	90/90	0,55	P2LCXP13EENXXX
	G1/2			3,8/-	90/90	0,55	P2LDXP14EENXXX
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,20	P2LAXR11EENXXX
	G1/4	Vented centre	Self	3,8/-	25/30	0,36	P2LBXR12EENXXX
	G3/8	position	centring	3,8/-	90/90	0,55	P2LCXR13EENXXX
	G1/2			3,8/-	90/90	0,55	P2LDXR14EENXXX
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,20	P2LAXQ11EENXXX
	G1/4	Pressurised	Self	3,8/-	25/30	0,36	P2LBXQ12EENXXX
	G3/8	centre	centring	3,8/-	90/90	0,55	P2LCXQ13EENXXX
	G1/2	position		3,8/-	90/90	0,55	P2LDXQ14EENXXX

Solenoid operated directional control valves fitted with 22mm solenoid(s) 24V DC

Solenoid plug/connector to be ordered separately. See page 34

Internal supply to solenoid valve(s) via port 1. Max operating pressure 10 bar, Temperature range -10°C to +50°C

Symbol	Size	Actuation	Return	Signal pressure min. (bar) at 6 bar actua./return	Changeover time (ms) at 6 bar actua./return	Weight Kg	Order code
5/2 valves, internal air, standard temperature							
	G1/8	Electric signal	Electric signal	1,5/1,5	10/10	0,27	P2LAX511EENDDB49
	G1/4			1,5/1,5	22/22	0,42	P2LBX512EENDDB49
	G3/8			1,5/1,5	40/40	0,81	P2LCX513EENDDB49
	G1/2			1,5/1,5	40/40	0,81	P2LDX514EENDDB49
	G1/8	Electric signal	Spring	3,2/-	12/30	0,22	P2LAX511ESNDB49
	G1/4			3,5/-	15/25	0,38	P2LBX512ESNDB49
	G3/8			3,5/-	25/65	0,76	P2LCX513ESNDB49
	G1/2			3,5/-	25/65	0,76	P2LDX514ESNDB49
5/3 valves, internal air, standard temperature							
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,28	P2LAX611EENDDB49
	G1/4	Closed centre position	Self centring	3,8/-	25/30	0,44	P2LBX612EENDDB49
	G3/8			3,8/-	90/90	1,11	P2LCX613EENDDB49
	G1/2			3,8/-	90/90	1,11	P2LDX614EENDDB49
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,28	P2LAX811EENDDB49
	G1/4	Vented centre position	Self centring	3,8/-	25/30	0,44	P2LBX812EENDDB49
	G3/8			3,8/-	90/90	1,11	P2LCX813EENDDB49
	G1/2			3,8/-	90/90	1,11	P2LDX814EENDDB49
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,28	P2LAX711EENDDB49
	G1/4	Pressurised centre position	Self centring	3,8/-	25/30	0,44	P2LBX712EENDDB49
	G3/8			3,8/-	90/90	1,11	P2LCX713EENDDB49
	G1/2			3,8/-	90/90	1,11	P2LDX714EENDDB49

Solenoid operated directional control valves

(supplied with 22mm solenoid operator less coil) See page 33 for coil part numbers

Internal supply to solenoid valve(s) via port 1.

Symbol	Size	Actuation	Return	Signal pressure min. (bar) at 6 bar actua./return	Changeover time (ms) at 6 bar actua./return	Weight Kg	Order code
5/2 valves, internal air, standard temperature							
	G1/8	Electric signal	Electric signal	1,5/1,5	10/10	0,16	P2LAX511EENDDN
	G1/4			1,5/1,5	22/22	0,31	P2LBX512EENDDN
	G3/8			1,5/1,5	40/40	0,41	P2LCX513EENDDN
	G1/2			1,5/1,5	40/40	0,41	P2LDX514EENDDN
	G1/8	Electric signal	Spring	3,2/-	12/30	0,16	P2LAX511ESNDDN
	G1/4			3,5/-	15/25	0,31	P2LBX512ESNDDN
	G3/8			3,5/-	25/65	0,40	P2LCX513ESNDDN
	G1/2			3,5/-	25/65	0,40	P2LDX514ESNDDN
	G1/8	Electric signal	Air signal	1,5/1,5	10/6	0,16	P2LAX511EPNDDN
	G1/4			1,5/1,5	22/10	0,31	P2LBX512EPNDDN
	G3/8			1,5/1,5	25/40	0,40	P2LCX513EPNDDN
	G1/2			1,5/1,5	25/40	0,40	P2LDX514EPNDDN
5/3 valves, internal air, standard temperature							
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,17	P2LAX611EENDDN
	G1/4	Closed centre position	Self centring	3,8/-	25/30	0,33	P2LBX612EENDDN
	G3/8			3,8/-	90/90	1,00	P2LCX613EENDDN
	G1/2			3,8/-	90/90	1,00	P2LDX614EENDDN
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,17	P2LAX811EENDDN
	G1/4	Vented centre position	Self centring	3,8/-	25/30	0,33	P2LBX812EENDDN
	G3/8			3,8/-	90/90	1,00	P2LCX813EENDDN
	G1/2			3,8/-	90/90	1,00	P2LDX814EENDDN
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,17	P2LAX711EENDDN
	G1/4	Pressurised centre position	Self centring	3,8/-	25/30	0,33	P2LBX712EENDDN
	G3/8			3,8/-	90/90	1,00	P2LCX713EENDDN
	G1/2			3,8/-	90/90	1,00	P2LDX714EENDDN

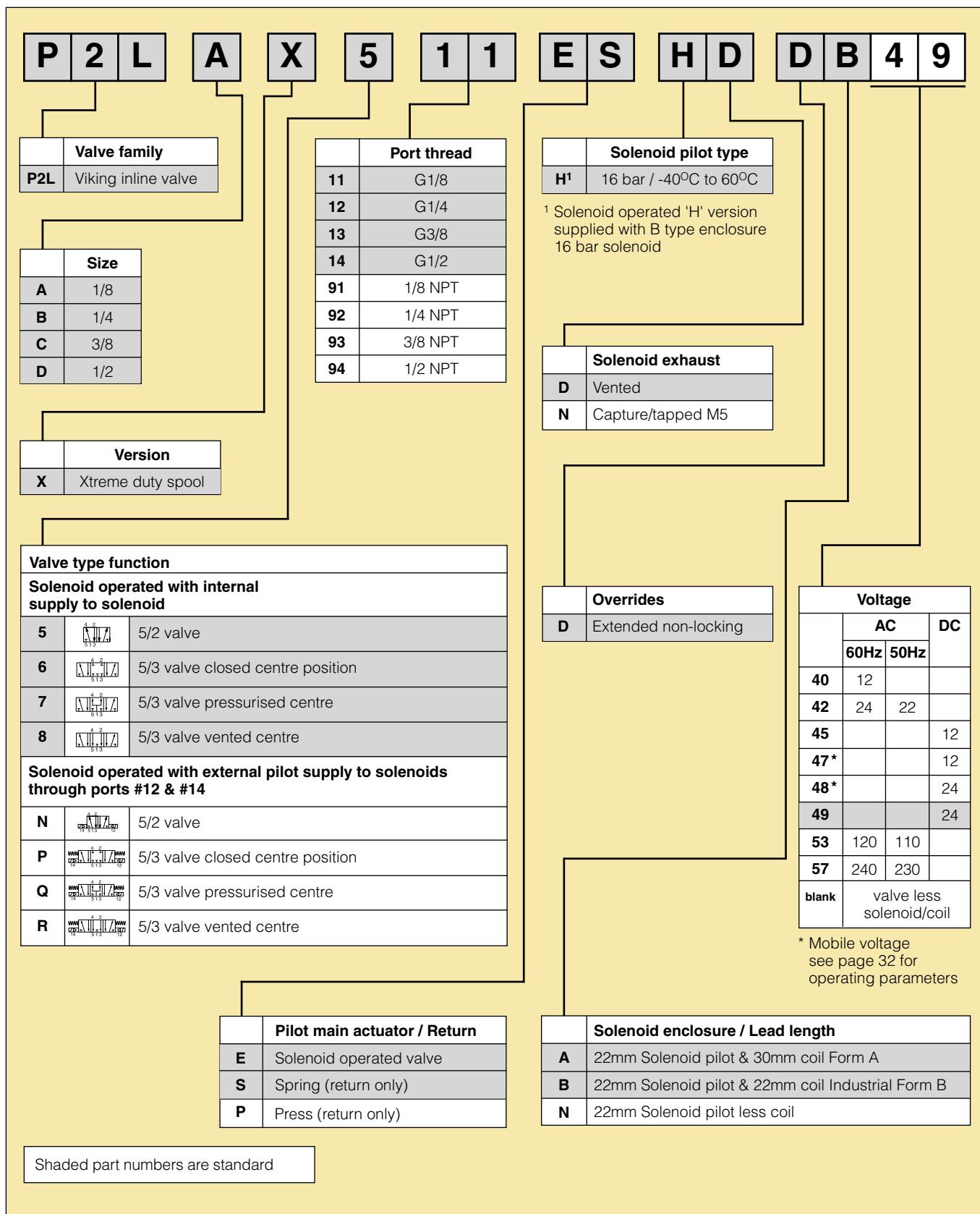
Solenoid operated directional control valves (supplied with 22mm solenoid less coil)

See page 33 for coil part numbers

External supply to solenoid valve(s) via ports 12 and 14. Standard temp. range -10°C to +50°C. Max operating pressure 10 bar

Symbol	Size	Actuation	Return	Signal pressure min. (bar) at 6 bar actua./return	Changeover time (ms) at 6 bar actua./return	Weight Kg	Order code
5/2 valves, external air, standard temperature							
	G1/8	Electric signal	Electric signal	1,5/1,5	10/10	0,16	P2LAXN11EENDDN
	G1/4			1,5/1,5	22/22	0,31	P2LBXN12EENDDN
	G3/8			1,5/1,5	40/40	0,70	P2LCXN13EENDDN
	G1/2			1,5/1,5	40/40	0,70	P2LDXN14EENDDN
	G1/8	Electric signal	Spring	3,2/-	12/30	0,16	P2LAXN11ESNDDN
	G1/4			3,5/-	15/25	0,30	P2LBXN12ESNDDN
	G3/8			3,5/-	25/65	0,70	P2LCXN13ESNDDN
	G1/2			3,5/-	25/65	0,70	P2LDXN14ESNDDN
	G1/8	Electric signal	Air signal	1,5/1,5	10/6	0,16	P2LAXN11EPNDDN
	G1/4			1,5/1,5	22/10	0,32	P2LBXN12EPNDDN
	G3/8			1,5/1,5	25/40	0,70	P2LCXN13EPNDDN
	G1/2			1,5/1,5	25/40	0,70	P2LDXN14EPNDDN
5/3 valves, external air, standard temperature							
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,17	P2LAXP11EENDDN
	G1/4	Closed centre	Self	3,8/-	25/30	0,33	P2LBXP12EENDDN
	G3/8	position	centring	3,8/-	90/90	1,00	P2LCXP13EENDDN
	G1/2			3,8/-	90/90	1,00	P2LDXP14EENDDN
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,17	P2LAXR11EENDDN
	G1/4	Vented centre	Self	3,8/-	25/30	0,33	P2LBXR12EENDDN
	G3/8	position	centring	3,8/-	90/90	1,00	P2LCXR13EENDDN
	G1/2			3,8/-	90/90	1,00	P2LDXR14EENDDN
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,17	P2LAXQ11EENDDN
	G1/4	Pressurised	Self	3,8/-	25/30	0,33	P2LBXQ12EENDDN
	G3/8	centre	centring	3,8/-	90/90	1,00	P2LCXQ13EENDDN
	G1/2	position		3,8/-	90/90	1,00	P2LDXQ14EENDDN

Order chart - Viking Xtreme Valves - Xtreme operating pressure / temperature



Directional control valves

Solenoid operated directional control valves - Xtreme duty 16 bar -40°C to +60°C

Complete with 22mm solenoid and 24V DC coil.

Internal supply to solenoid valve(s) via port 1. Connector/cable plugs to be ordered separately. See page 34

Symbol	Size	Actuation	Return	Signal pressure min. (bar) at 6 bar actua./return	Changeover time (ms) at 6 bar actua./return	Weight Kg	Order code
5/2 valves, internal air, low temperature							
	G1/8	Electric signal	Electric signal	1,5/1,5	15/15	0,27	P2LAX511EEHDB49
	G1/4		Low temp.	1,5/1,5	25/25	0,42	P2LBX512EEHDB49
	G3/8			1,5/1,5	45/45	0,48	P2LCX513EEHDB49
	G1/2						P2LDX514EEHDB49
	G1/8	Electric signal	Spring	3,2/-	15/30	0,22	P2LAX511ESHDB49
	G1/4		Low temp.	3,5/-	20/25	0,38	P2LBX512ESHDB49
	G3/8			3,5/-	30/65	0,46	P2LCX513ESHDB49
	G1/2			3,5/-	30/65	0,46	P2LDX514ESHDB49
5/3 valves, internal air, low temperature							
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,28	P2LAX611EEHDB49
	G1/4	Closed centre	Self	3,8/-	25/30	0,45	P2LBX612EEHDB49
	G3/8	position	centring	3,8/-	90/90	0,55	P2LCX613EEHDB49
	G1/2		Low temp.	3,8/-	90/90	0,55	P2LDX614EEHDB49
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,28	P2LAX811EEHDB49
	G1/4	Vented centre	Self	3,8/-	25/30	0,45	P2LBX812EEHDB49
	G3/8	position	centring	3,8/-	90/90	0,55	P2LCX813EEHDB49
	G1/2		Low temp.	3,8/-	90/90	0,55	P2LDX814EEHDB49
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,28	P2LAX711EEHDB49
	G1/4	Pressurised	Self	3,8/-	25/30	0,45	P2LBX712EEHDB49
	G3/8	centre	centring	3,8/-	90/90	0,55	P2LCX713EEHDB49
	G1/2	position	Low temp.	3,8/-	90/90	0,55	P2LDX714EEHDB49

Solenoid operated directional control valves - Xtreme duty 16 bar -40°C to +60°C

Valves fitted with 22mm solenoid operator(s) less coil(s). Order coils and plug/connectors separately

Internal supply to solenoid valve(s) via port 1. See pages 33 & 34 for coils and connectors

Symbol	Size	Actuation	Return	Signal pressure min. (bar) at 6 bar actua./return	Changeover time (ms) at 6 bar actua./return	Weight Kg	Order code
5/2 valves, internal air, standard temperature							
	G1/8	Electric signal	Electric signal	1,5/1,5	10/10	0,16	P2LAX511EEHDDN
	G1/4			1,5/1,5	22/22	0,31	P2LBX512EEHDDN
	G3/8			1,5/1,5	40/40	0,41	P2LCX513EEHDDN
	G1/2			1,5/1,5	40/40	0,41	P2LDX514EEHDDN
	G1/8	Electric signal	Spring	3,2/-	12/30	0,16	P2LAX511ESHDDN
	G1/4			3,5/-	15/25	0,31	P2LBX512ESHDDN
	G3/8			3,5/-	25/65	0,40	P2LCX513ESHDDN
	G1/2			3,5/-	25/65	0,40	P2LDX514ESHDDN
5/3 valves, internal air, standard temperature							
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,17	P2LAX611EEHDDN
	G1/4	Closed centre position	Self centring	3,8/-	25/30	0,33	P2LBX612EEHDDN
	G3/8			3,8/-	90/90	0,42	P2LCX613EEHDDN
	G1/2			3,8/-	90/90	0,42	P2LDX614EEHDDN
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,17	P2LAX811EEHDDN
	G1/4	Vented centre position	Self centring	3,8/-	25/30	0,33	P2LBX812EEHDDN
	G3/8			3,8/-	90/90	0,42	P2LCX813EEHDDN
	G1/2			3,8/-	90/90	0,42	P2LDX814EEHDDN
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,17	P2LAX711EEHDDN
	G1/4	Pressurised centre position	Self centring	3,8/-	25/30	0,33	P2LBX712EEHDDN
	G3/8			3,8/-	90/90	0,42	P2LCX713EEHDDN
	G1/2			3,8/-	90/90	0,42	P2LDX714EEHDDN

Solenoid operated directional control valves - Xtreme duty 16bar -40°C to + 60°C

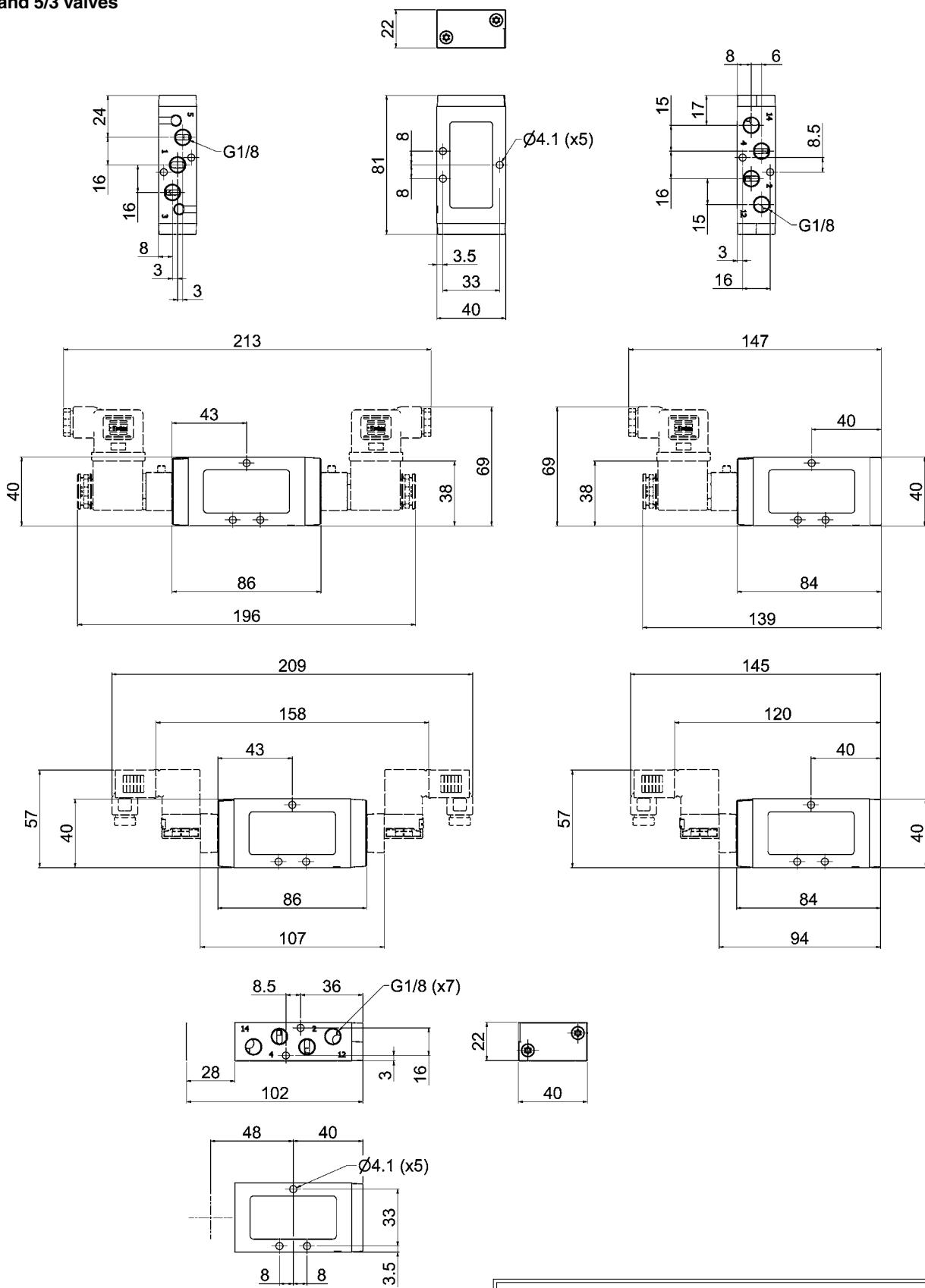
Valves fitted with 22mm solenoid operator(s) less coil(s). Order coils and plug/connectors separately

External supply to solenoid valve(s) via ports 12 & 14. See pages 33 & 34 for coils and connectors

Symbol	Size	Actuation	Return	Signal pressure min. (bar) at 6 bar actua./return	Changeover time (ms) at 6 bar actua./return	Weight Kg	Order code
5/2 valves, external air to pilot operators							
	G1/8	Electric signal	Electric signal	1,5/1,5	10/10	0,27	P2LAXN11EEHDDN
	G1/4			1,5/1,5	22/22	0,42	P2LBXN12EEHDDN
	G3/8			1,5/1,5	40/40	0,81	P2LCXN13EEHDDN
	G1/2			1,5/1,5	40/40	0,81	P2LDXN14EEHDDN
	G1/8	Electric signal	Spring	3,2/-	12/30	0,22	P2LAXN11ESHDDN
	G1/4			3,5/-	15/25	0,38	P2LBXN12ESHDDN
	G3/8			3,5/-	25/65	0,76	P2LCXN13ESHDDN
	G1/2			3,5/-	25/65	0,76	P2LDXN14ESHDDN
5/3 valves, external air to pilot operators							
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,28	P2LAXP11EEHDDN
	G1/4	Closed centre position	Self centring	3,8/-	25/30	0,44	P2LBXP12EEHDDN
	G3/8			3,8/-	90/90	1,11	P2LCXP13EEHDDN
	G1/2			3,8/-	90/90	1,11	P2LDXP14EEHDDN
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,28	P2LAXR11EEHDDN
	G1/4	Vented centre position	Self centring	3,8/-	25/30	0,44	P2LBXR12EEHDDN
	G3/8			3,8/-	90/90	1,11	P2LCXR13EEHDDN
	G1/2			3,8/-	90/90	1,11	P2LDXR14EEHDDN
	G1/8	Electric signal	Electric signal	3,8/-	16/34	0,28	P2LAXQ11EEHDDN
	G1/4	Pressurised centre position	Self centring	3,8/-	25/30	0,44	P2LBXQ12EEHDDN
	G3/8			3,8/-	90/90	1,11	P2LCXQ13EEHDDN
	G1/2			3,8/-	90/90	1,11	P2LDXQ14EEHDDN

Dimensions

P2LAX... all
5/2 and 5/3 valves

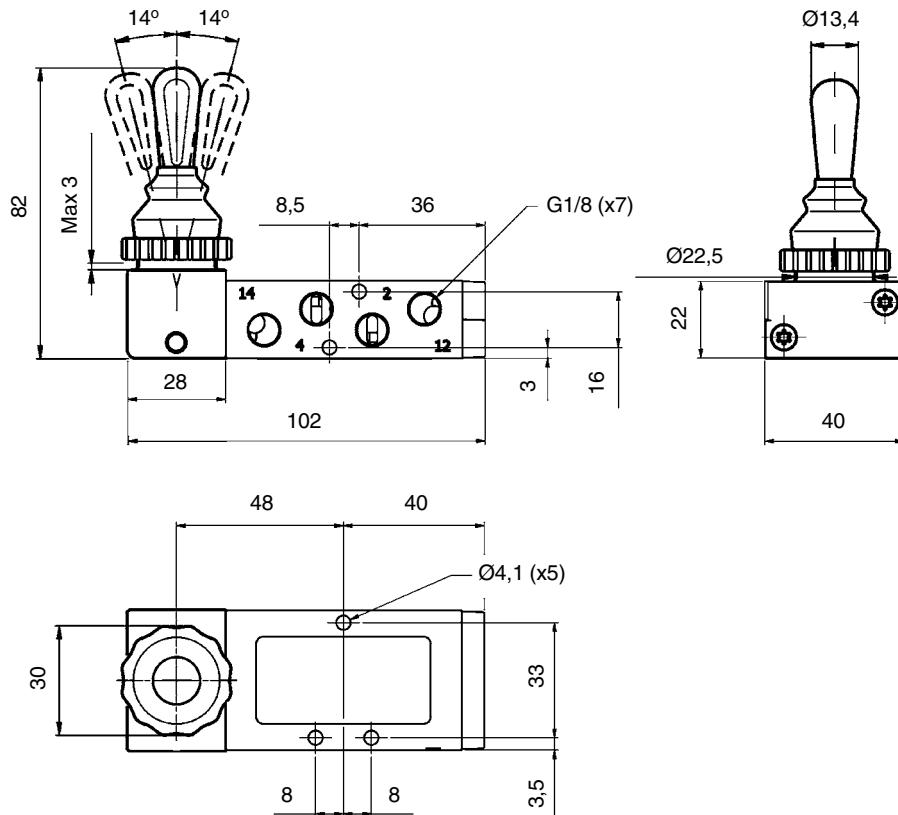


Solenoid valves

Solenoid valves and cable plugs must be ordered separately.
One pilot valve is required for each E in the valve order code.

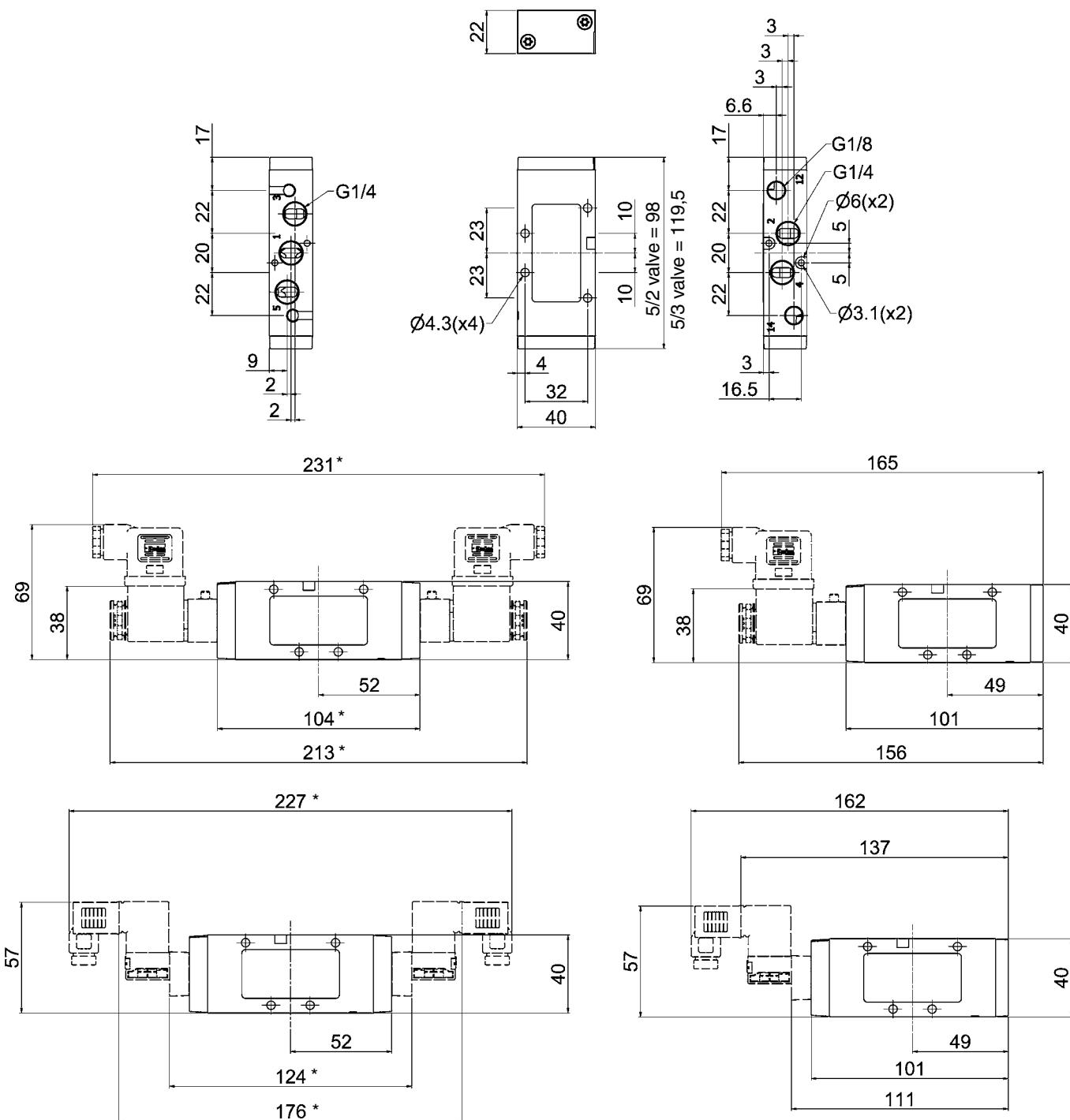
Dimensions

P2LAX - Lever operated directional control valves



Dimensions

P2LBX... all
5/2 and 5/3 valves



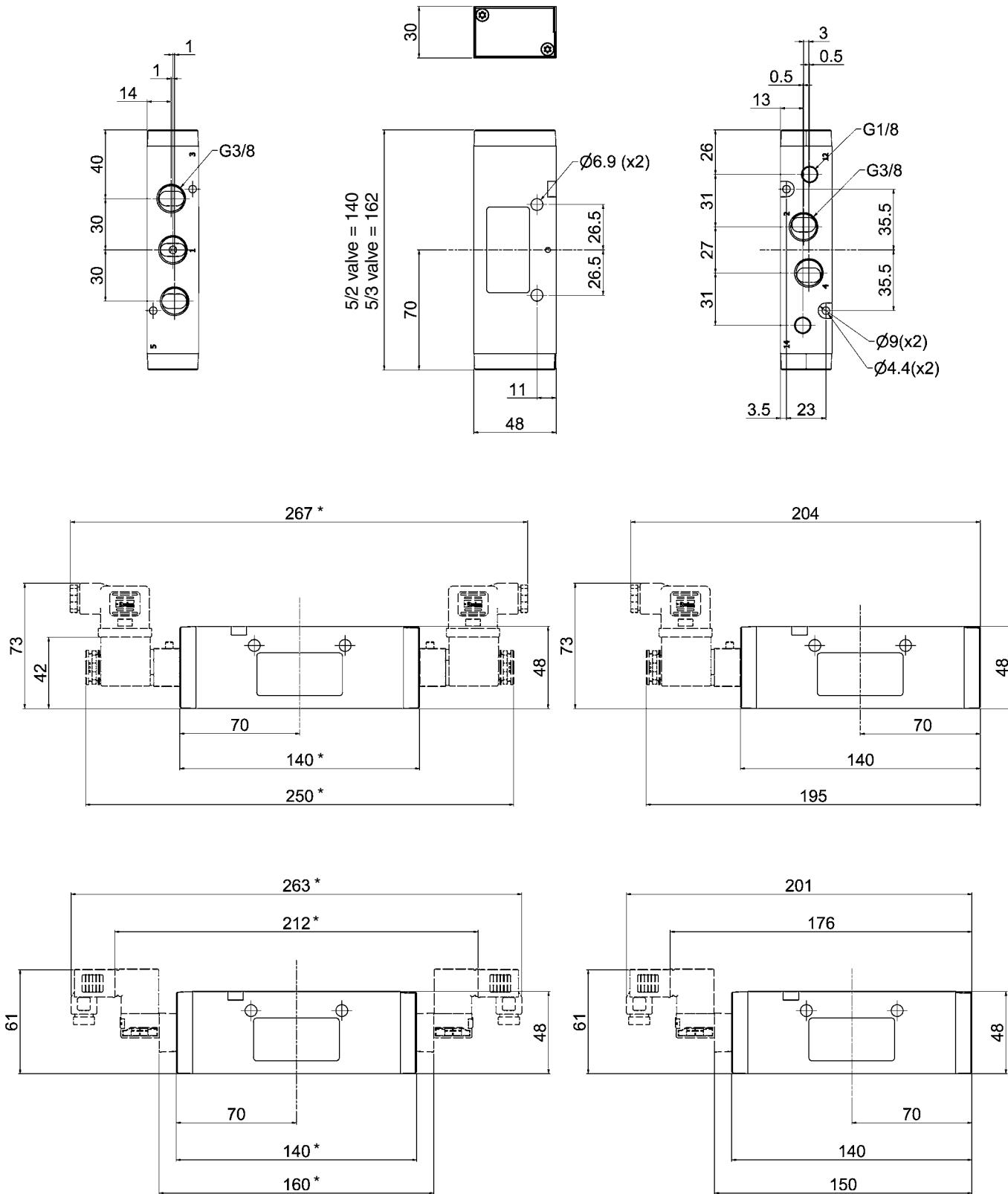
* Note: 5/3 valves - add 21.5mm

Solenoid valves

Solenoid valves and cable plugs must be ordered separately.
One pilot valve is required for each E in the valve order code.

Dimensions

P2LCX... all 5/2 and 5/3 valves



* Note: 5/3 valves - add 22.0mm

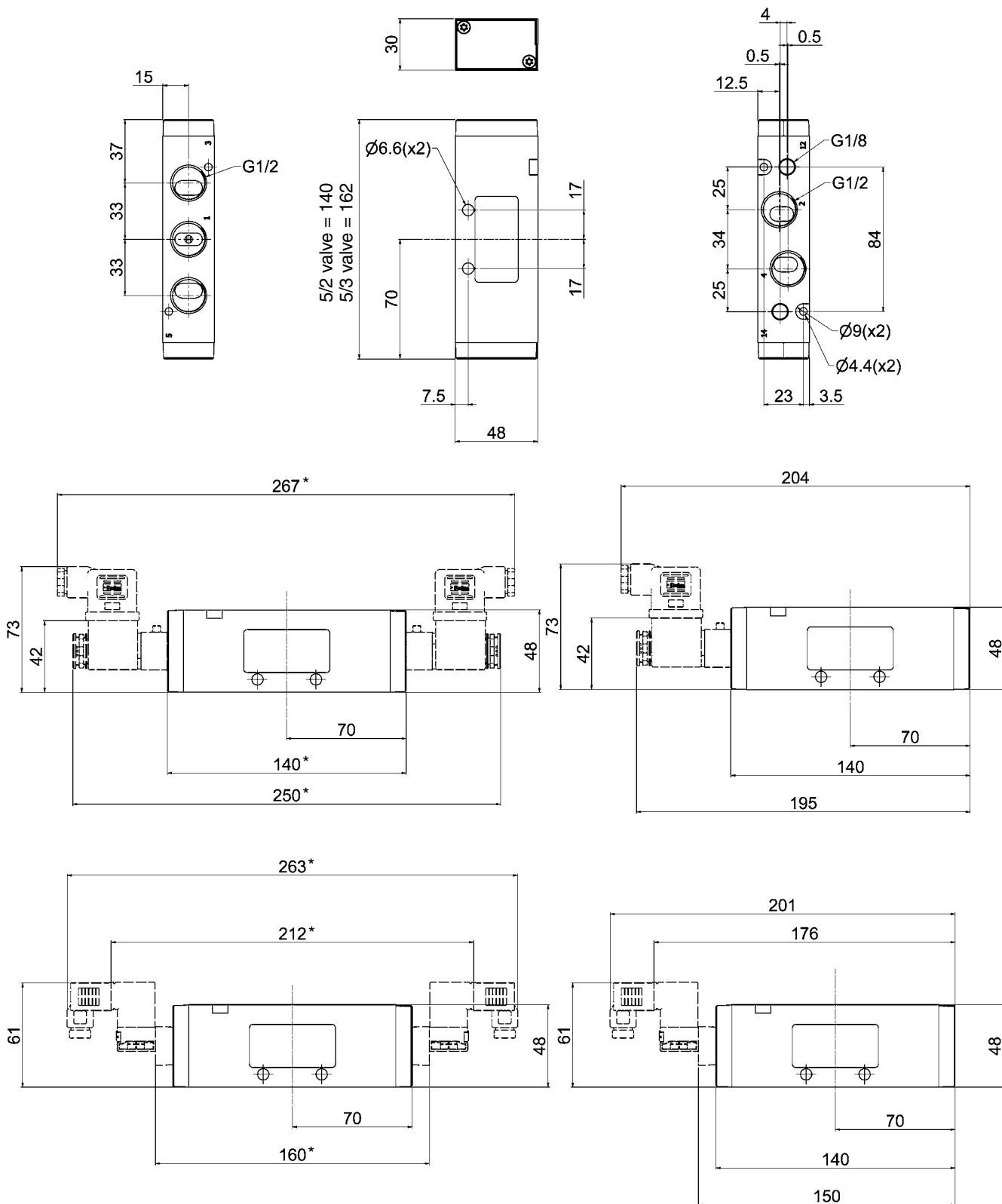
Selenoid valves

Solenoid Valves
Solenoid valves and cable plugs must be ordered separately.
One pilot valve is required for each E in the valve order code.

Dimensions

P2LDX... all

5/2 and 5/3 valves



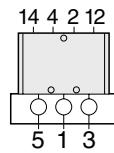
* Note: 5/3 valves - add 22.0mm

Solenoid valves

Solenoid valves and cable plugs must be ordered separately.
One pilot valve is required for each E in the valve order code.

P2LAX, flexible manifold assembly

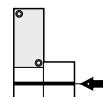
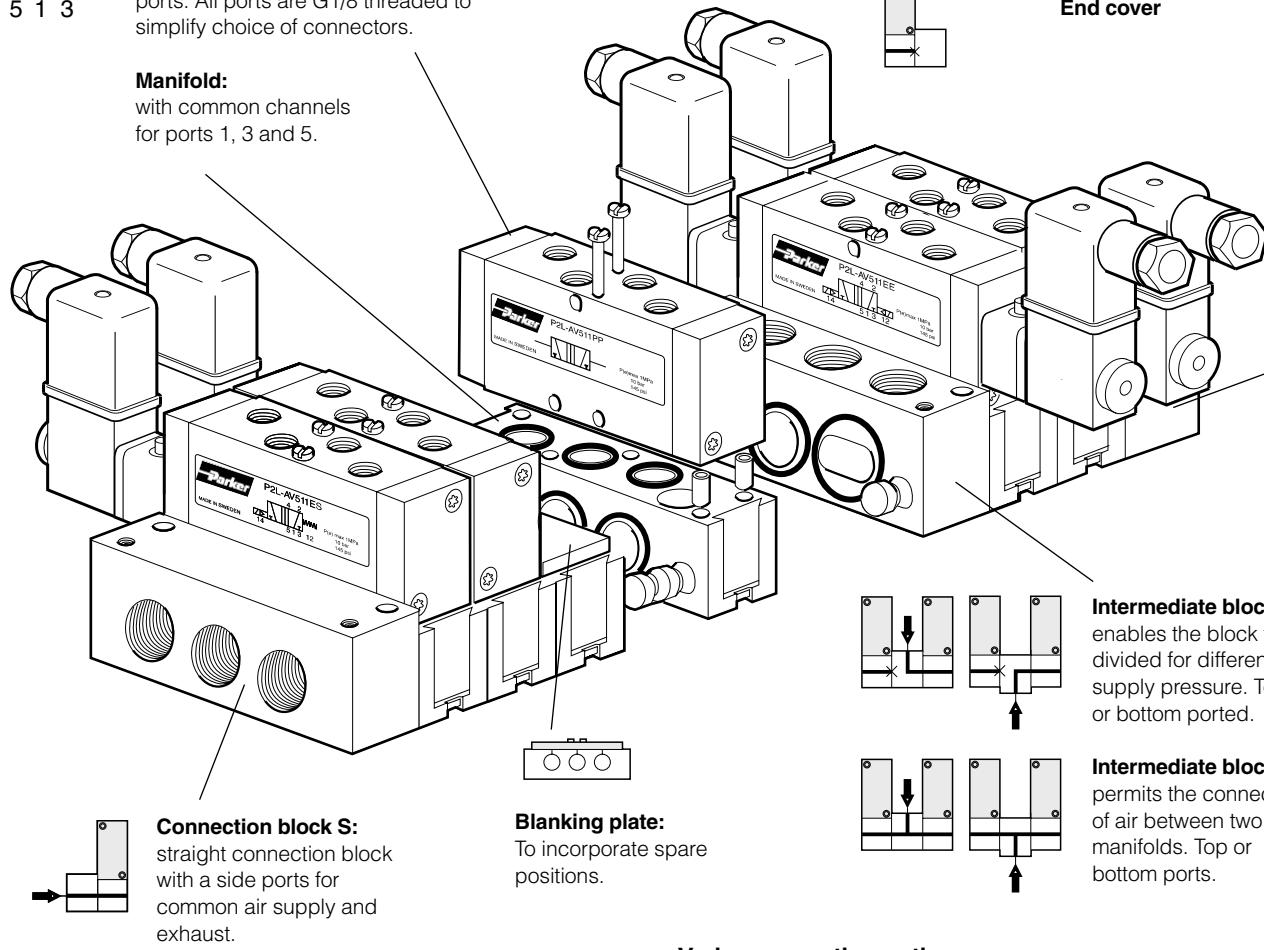
A practical system solution with the aid of connection pieces. The manifolds can easily be assembled from the top to form a compact and stable block. The block can then be installed in cabinets or directly on the machine frame as shown in the example in the bottom of this page.


Valve:

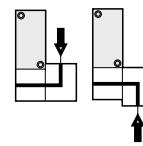
with cylinder ports 2 and 4 and signal ports 12 and 14 facing upwards, enabling easily access to connection ports. All ports are G1/8 threaded to simplify choice of connectors.

Manifold:

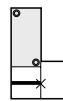
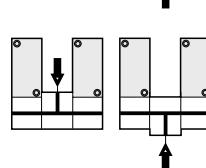
with common channels for ports 1, 3 and 5.


Connection block S:

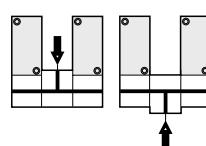
straight connection block with a side ports for common air supply and exhaust.


Connection block L:

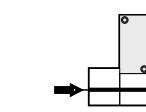
angled connection block for top or bottom ported.


End cover


Intermediate block L:
enables the block to be divided for different supply pressure. Top or bottom ported.

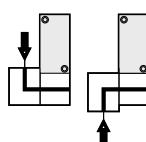


Intermediate block T:
permits the connection of air between two manifolds. Top or bottom ports.

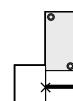

Connection block S:

straight connection block with a side ports for common air supply and exhaust.

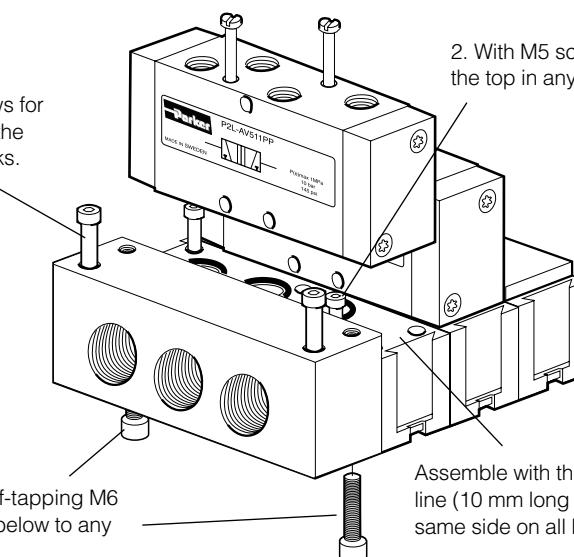
Blanking plate:
To incorporate spare positions.



Connection block L:
angled connection block for top or bottom ported.


End cover

Various mounting options



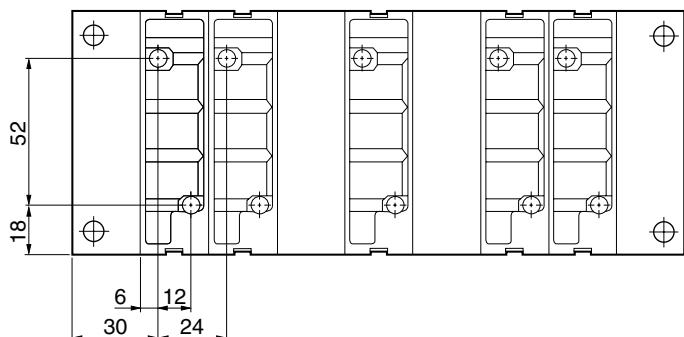
2. With M5 screws from the top in any manifold

Assemble with the indication line (10 mm long line) on the same side on all blocks.

Accessories P2LA	Connection alternatives	Type	Weight kg	Order code
		Multiple manifold including seals, mounting screws, and guiding pins.	0,11	9121658060
		Connection block S including seals, mounting screws, and guiding pins. G1/4	0,15	9121658064
		Connection block L including seals, mounting screws, and guiding pins. G1/4	0,15	9121658061
		End cover including seals, mounting screws, and guiding pins.	0,16	9121658066
		Intermediate block T including seals, mounting screws, and guiding pins. G1/4	0,17	9121658062
		Intermediate block L including seals, mounting screws, and guiding pins. G1/4	0,17	9121658065
		Blanking plate including seals, mounting screws.	0,05	9121658063

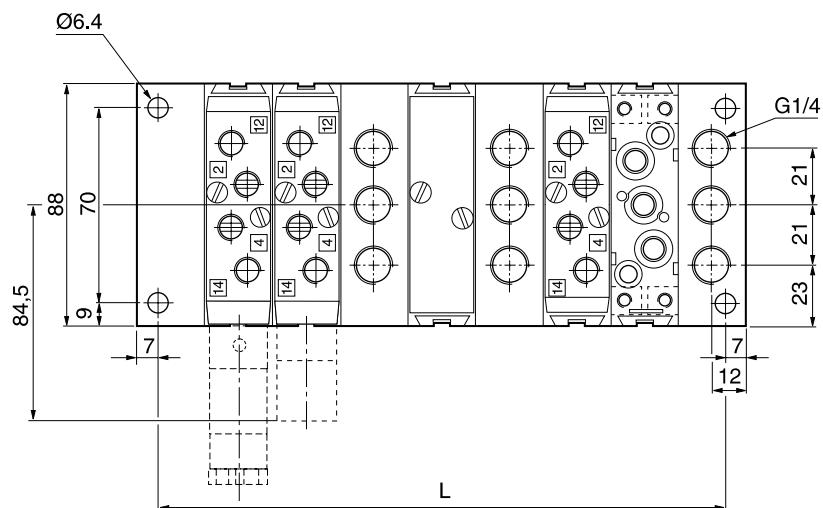
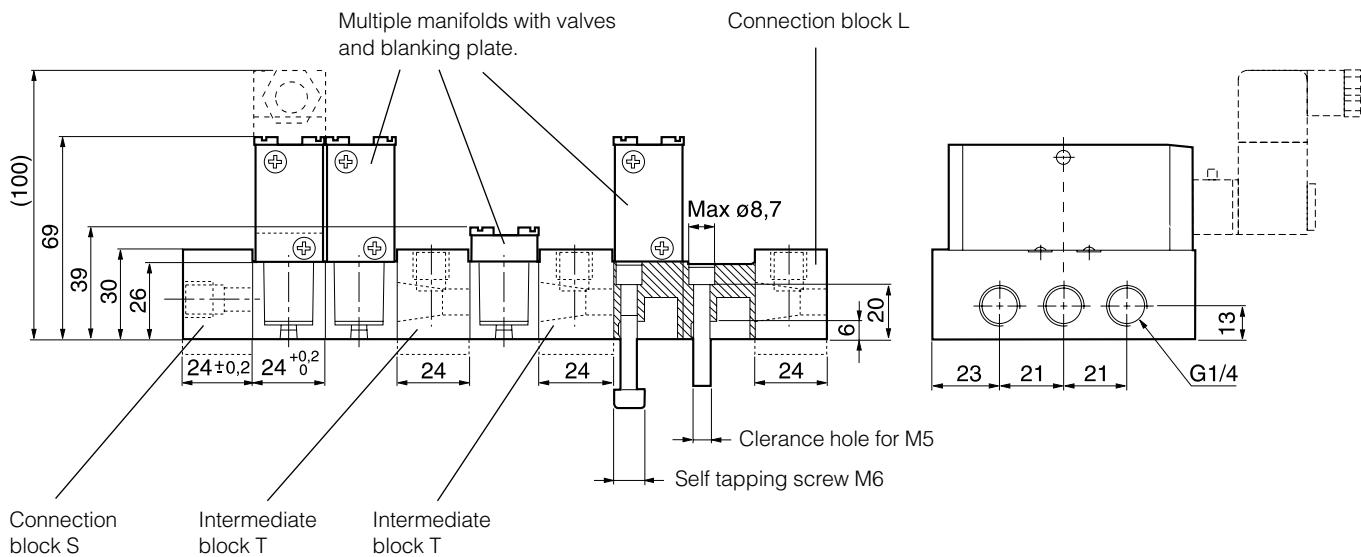
Mounting screws in stainless steel for valve and blanking plate, see page 26

Dimensions



Connection block L and intermediate blocks L and T can be turned so that connection can be made from above or below.

Multiple manifolds must be fitted with the top indication line (a 10 mm long line) facing the same side on all manifolds.



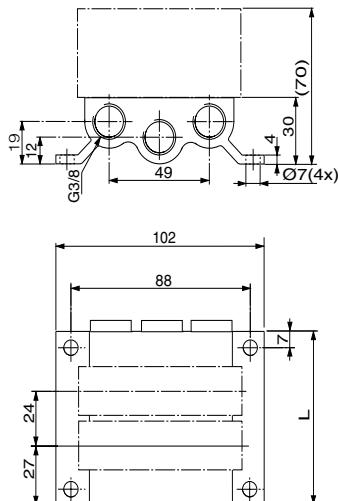
$$L = 34 + (\text{Number of manifolds and Intermediate blocks} \times 24)$$

Accessories P2LA	Type	Weight kg	Order code
	Manifold bar, P2LA including seals, mounting screws. G3/8 For 4 valves For 6 valves For 8 valves For 10 valves For 12 valves For 14 valves	0,48 0,63 0,80 0,98 1,10 1,23	9121658075 9121658076 9121658077 9121658078 9121658079 9121658099
	Blanking plate, P2LA for Manifold bar	0,05	9121658063
	Pressure bar, P2LA for common air supply incl. O-rings and mounting screws. G1/4 For 2 valves For 4 valves For 6 valves For 8 valves	0,13 0,20 0,26 0,33	9121658070 9121658071 9121658072 9121658073
	Blanking plate, P2LA for Pressure bar	0,05	9121658074
	Assembly screws, P2LA in stainless steel for valve	0,02	9121658043
	Assembly screws, P2LA in stainless steel for blanking plate	0,01	9121658044
	O-ring kit, P2LA O-rings between valve and manifold bar/Pressure bar	0,01	9121658046

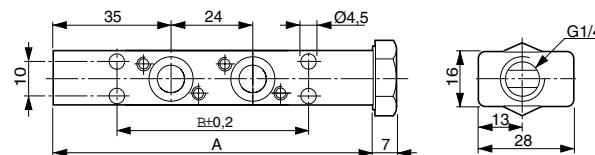
Dimensions

Manifold bar, P2LA

No. of valves	L mm
4	126
6	174
8	222
10	270
12	318
14	366



Pressure bar, P2LA

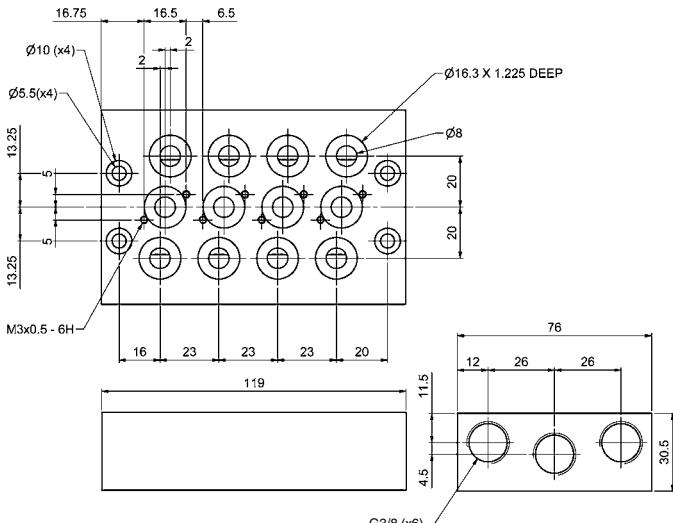


No. of valves	A mm	B mm
2	94	56
4	164	142
6	190	152
8	238	200

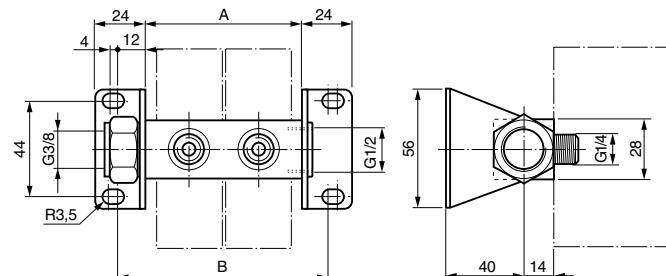
Accessories P2LB	Type	Weight kg	Order code
	Manifold bar, P2LB, (not for P2LB with external air supply to solenoid valves) incl. fasteners and O-ring. G3/8 For 2 valves For 4 valves For 6 valves For 8 valves For 10 valves	0,69 1,13 1,56 2,00 2,45	9121594805X 9121594806X 9121594807X 9121594808X 9121594812X
	Blanking plate, P2LB for Manifold bar	0,10	9121594809X
	Pressure bar, P2LB for common air supply incl. O-rings and banjo-bolts. G3/8 For 2 valves For 4 valves For 6 valves For 8 valves For 10 valves	0,38 0,53 0,68 0,83 0,99	9127113301X 9127113302X 9127113303X 9127113304X 9127113305X
	Blanking plug, P2LB for Pressure bar. G1/4	0,02	9127113350

Dimensions

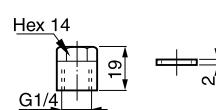
Manifold bar, P2LB

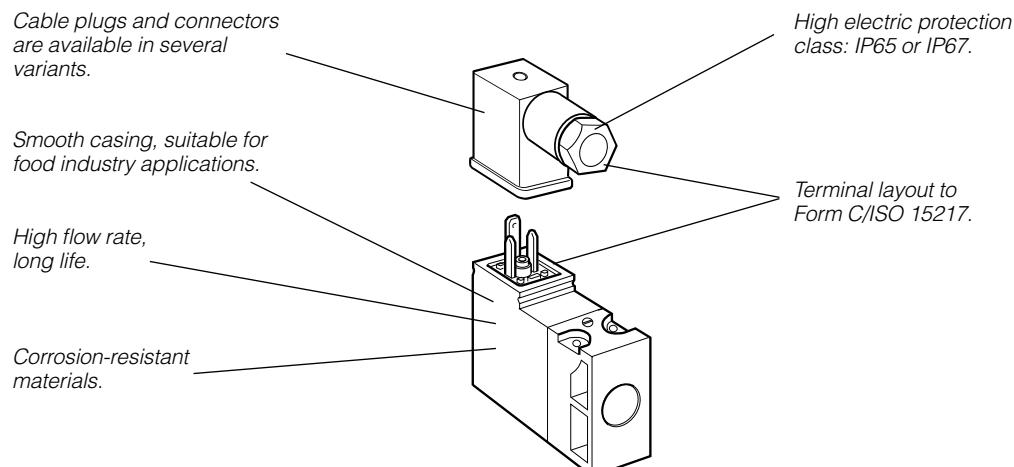


Pressure bar, P2LB



Blanking plug, P2LB





The P2E-•V solenoid operator range

The P2E-•V range of operators are normally closed (NC) 3/2 solenoid valves, with exceedingly compact dimensions in relation to their capacity.

International standard

The port connection pattern complies with a new French CNOMO standard (in process of drafting), with cable plug connections in accordance with Form C/ISO15217.

Compact design

Overall dimensions of the P2E-•V operators are substantially less than those of earlier generations of solenoid operators.

High flow capacity

High flow capacity relative to the electrical operating power as a result of optimised internal flow paths.

Corrosion-resistant design

The valve is made of thermoplastic material and stainless steel, with Viton™ and nitrile rubber seals for excellent corrosion resistance.

Clean lines suitable for food industry applications,

P2E-QV

The valve has been designed in conjunction with several machine manufacturers and organisations in the food processing industry, with corrosion-resistant materials and smooth lines being important starting points. The valve and its accessories have been designed so that there are no gaps or crevices in which dirt could collect.

High reliability

Few moving parts result in high reliability, rapid changeover and very long life.

Low power demand

The solenoids have a power demand of 1.2 W at 24 V DC and 1.6 VA at 24 V AC, 115 V AC and 230 V AC.

High protection class

The protection class is IP 67 when connected using the cable plug with a moulded cable. When using the standard cable plug for fitting by the user, the protection class is IP65, the bare valve, with Fast-on connectors, has an encapsulation class of IP 20.

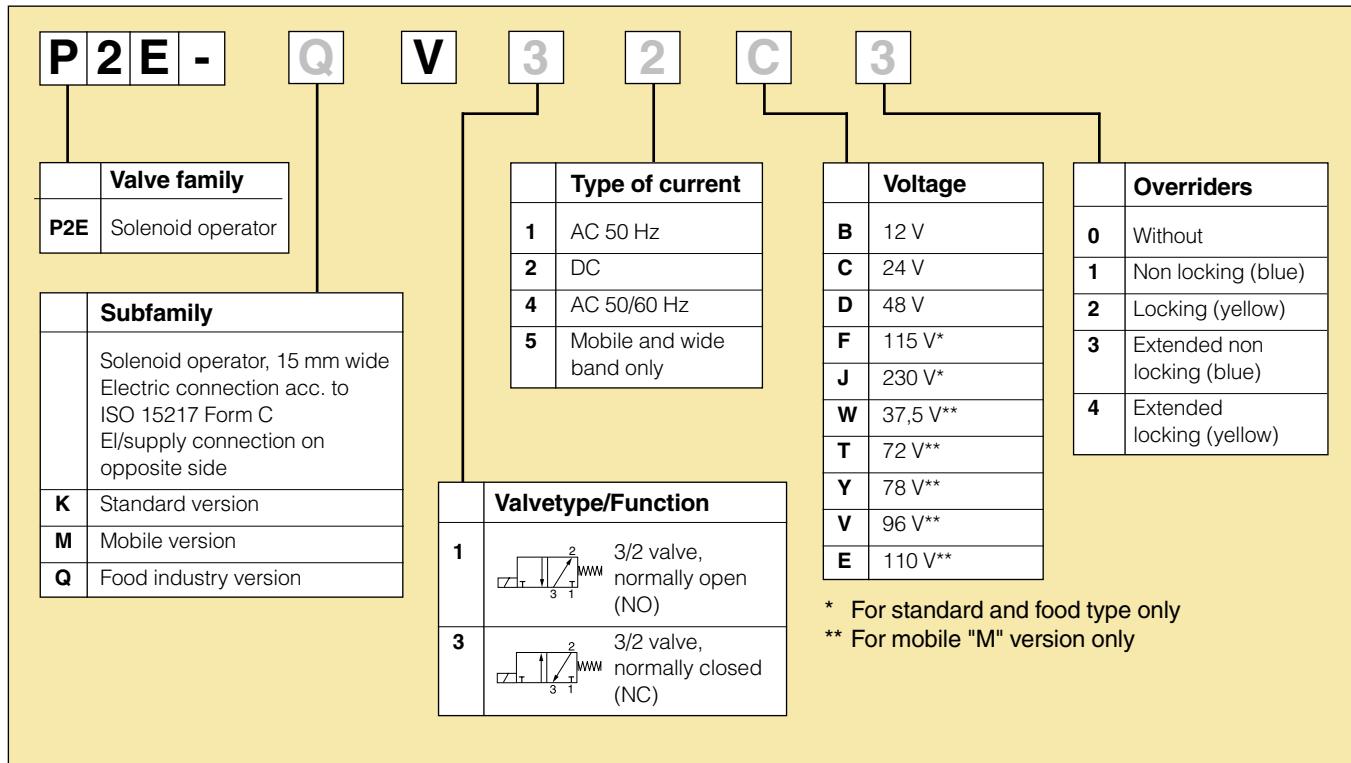
Insensitive to dirty air

The use of generously sized flow paths (1.0 mm diameter) means that the valve can be used in normal industrial environments without problems of blocking.

Manual override as option

The operators can be supplied with our without manual override. The manual override device is available as a screwdriver groove or with a control arm, and is either spring return (blue) or lockable (yellow).

Order key, solenoid operators (15mm)



Technical data

	NC, Standard	NO, Standard	NC, Food¹⁾	NC, Mobile²⁾	NO, Mobile²⁾
Working pressure	0 to 10 bar	0 to 10 bar	0 to 10 bar	0 to 10 bar	0 to 10 bar
Working temperature	-15 °C to +60 °C	-15 °C to +50 °C	-15 °C to +60 °C	-40 °C to +70 °C	-40 °C to +70 °C
Orifice	1,0 mm	1,1 mm	1,0 mm	1,0 mm	1,1 mm
Flow Qmax	33 NI/min	33 NI/min	33 NI/min	22 NI/min	22 NI/min
Power, hold	DC 1,2 W / AC 1,6 VA	DC 1,8 W / AC 2,4 VA	DC 1,2 W / AC 1,6 VA	DC 1 W	DC 1,4 W
Power, surge	DC 1,2 W / AC 3,5 VA	DC 1,8 W / AC 5,5 VA	DC 1,2 W / AC 3,5 VA	DC 1 W	DC 1,4 W
Connection time	100%	100%	100%	100%	100%
Voltage tolerance	+10%/-15%	+10%/-15%	+10%/-15%	+25%/-30%	+25%/-30%
Electric connection:	Form C/ISO15217				
Port pattern:	To future CNOMO standard				
Protection:	IP 65 - IP 67, depending on type of cable plug				
Approval:	Some valves are UL-approved and marked with the following symbol				
Working media:	All neutral media, such as compressed air, water, hydraulic oil and many gases.				
1) Design:	Completely smooth exterior, suitable for food industry.				
2) Mobile standard	According to European standard EN 50 155.				

Transients

Interrupting the current through the solenoid coil produces momentary voltage peaks which, under unfavourable conditions, can amount to several hundred times the rated operating voltage. Normally, these transients do not cause problems, but to achieve the maximum life of relays in the circuit (and particularly of transistors, thyristors and integrated circuits) it is desirable to provide protection by means of voltage-dependent resistors (varistors). All cable plugs with a yellow LED also incorporate such protection.

Service life

With compressed air at 6 bar, 20 °C and complying with the requirements for compressed air quality as set out in ISO8573-1 norm (class 4 for dry and class 5 for filtered air), the valves should have a life of at least 50 million cycles.

Materials

Operator

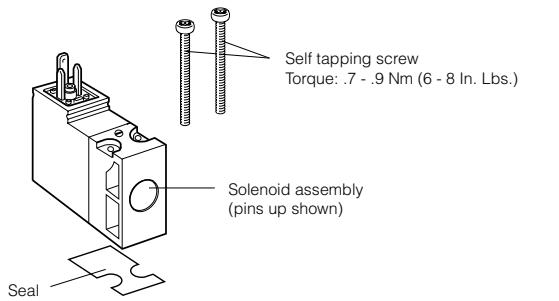
Body, coil casing	Thermoplastic
Internal metal parts	Steel
Screws	Stainless steel
Bottom plug	Thermoplastic
Sealing materials	FPM (Viton™) and nitrile rubber

Cable head

Sheath	Thermoplastic
Retaining screw	Stainless steel, zinc-plated steel

Solenoid operators - 15mm**15mm Solenoid Operators**

Electrical connection EN175301-803 C/ISO15217 (Ex DIN 43650C)

**Solenoids 15 mm NC, standard**

(Note! Mounting screws included in basic valve)

	Voltage	Weight	Order code	Weight	Order code	Weight	Order code
	Kg	Without manual override	Kg	Override, blue, non locking flush	Kg	Override, yellow, locking flush	
	12 VDC	0,038	P2E-KV32B0	0,038	P2E-KV32B1	0,038	P2E-KV32B2
	24 VDC	0,038	P2E-KV32C0	0,038	P2E-KV32C1	0,038	P2E-KV32C2
	48 VDC	0,038	P2E-KV32D0	0,038	P2E-KV32D1	0,038	P2E-KV32D2
	24 VAC 50Hz	0,038	P2E-KV31C0	0,038	P2E-KV31C1	0,038	P2E-KV31C2
	48 VAC 50/60Hz	0,038	P2E-KV34D0	0,038	P2E-KV34D1	0,038	P2E-KV34D2
	115 VAC 50Hz/ 120 VAC 60Hz	0,038	P2E-KV31F0	0,038	P2E-KV31F1	0,038	P2E-KV31F2
	230 VAC 50Hz/ 240 VAC 60Hz	0,038	P2E-KV31J0	0,038	P2E-KV31J1	0,038	P2E-KV31J2
	Voltage	Weight	Order code	Weight	Order code	Weight	Order code
		Kg	Override extended, blue, non locking flush	Kg	Override extended, yellow, locking flush		
	24 VDC	0,038	P2E-KV32C3	0,038	P2E-KV32C4	0,038	
	24 VAC 50Hz	0,038	P2E-KV31C3	0,038	P2E-KV31C4	0,038	

Solenoids 15 mm NC, mobile

(Note! Mounting screws included in basic valve)

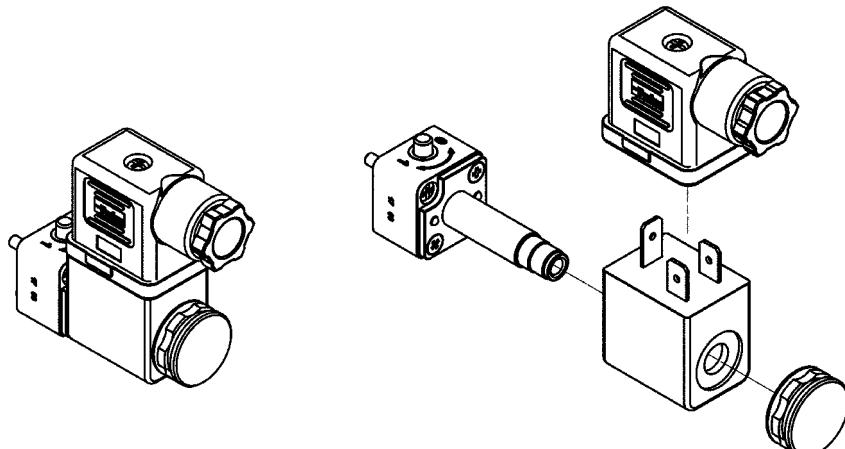
	Voltage	Weight	Order code	Weight	Order code
	Kg	Without manual override	Kg	Override, blue, non locking flush	
	12 VDC	0,038	P2E-MV35B0	0,038	P2E-MV35B1
	24 VDC	0,038	P2E-MV35C0	0,038	P2E-MV35C1
	37,5 VDC	0,038	P2E-MV35W0	0,038	P2E-MV35W1
	48 VDC	0,038	P2E-MV35D0	0,038	P2E-MV35D1
	72 VDC	0,038	P2E-MV35T0	0,038	P2E-MV35T1
	78 VDC	0,038	P2E-MV35Y0	0,038	P2E-MV35Y1
	96 VDC	0,038	P2E-MV35V0	0,038	P2E-MV35V1
	110 VDC	0,038	P2E-MV35E0	0,038	P2E-MV35E1

Solenoids 15 mm NC, food industry version

(Note! Mounting screws included in basic valve)

	Voltage	Weight	Order code	Weight	Order code	Weight	Order code
	Kg	Without manual override	Kg	Override, blue, non locking flush	Kg	Override, yellow, locking flush	
	24 VDC	0,038	P2E-QV32C0	0,038	P2E-QV32C1	0,038	P2E-QV32C2
	48 VDC	0,038	P2E-QV32D0	0,038	P2E-QV32D1	0,038	P2E-QV32D2
	24 VAC 50Hz	0,038	P2E-QV31C0	0,038	P2E-QV31C1	0,038	P2E-QV31C2
	48 VAC 50/60Hz	0,038	P2E-QV34D0	0,038	P2E-QV34D1	0,038	P2E-QV34D2
	115 V 50Hz/ 120 V 60Hz	0,038	P2E-QV31F0	0,038	P2E-QV31F1	0,038	P2E-QV31F2
	230 VAC 50Hz/ 240 VAC 60Hz	0,038	P2E-QV31J0	0,038	P2E-QV31J1	0,038	P2E-QV31J2
	Voltage	Weight	Order code	Weight	Order code	Weight	Order code
		Kg	Override extended, blue, non locking flush	Kg	Override extended, yellow, locking flush		
	24 VDC	0,038	P2E-QV32C3	0,038	P2E-QV32C4	0,038	
	24 VAC 50Hz	0,038	P2E-QV31C3	0,038	P2E-QV31C4	0,038	
	115 VAC 50 Hz	0,038	P2E-QV31F3	0,038	P2E-QV31F4	0,038	
	230 VAC 50 Hz	0,038	P2E-QV31J3	0,038	P2E-QV31J4	0,038	

In accordance with the EU Machine Directive, EN 983, solenoid valves with manual override should have spring-return operating arms for safety.



22mm Solenoid pilot options

The P2F P13*4* (NC) 3/2 solenoid pilot operators are designed for piloting pneumatic control valves with compressed air or other inert gases.

The P2F P operator is available for Normal operating pressures up to 10 bar having an outlet orifice 1.3mm and exhaust orifice 1.5 mm. An alternative operator is also available having an outlet orifice of 0.8mm and exhaust orifice of 1.0mm for Xtreme maximum operating pressure of 16 bar and wide band voltage tolerances required for mobile applications.

Corrosion resistant design

The pilot operator body is manufactured in thermoplastic PA 6 material and the core tube brass/stainless steel. The plunger/core is made from stainless steel and the valve seats from FKM.

Solenoid Pilot Exhaust

These operators all exhaust out of the top of the core tube which is tapped M5. The standard solenoid nut fitted to the core tube is the Diffuser nut which allows the exhaust to escape to atmosphere. This nut also minimises ingress of dirt into the valve through this port. The alternative plastic knurled nut can be specified (refer to part number system) if the exhaust air needs to be captured and piped away using the M5 tapped port.

Coils

Coils are wound with enameled copper wire, having temperature index 180°C with class F insulation (155°C) and are encapsulated in Thermoplastic resin. When fitted with suitable connector and correct gasket they give protection to IP65.

Mobile Applications

Viking Xtreme valves are tested to +5g shock and vibration. Solenoid operated valves are designed to operate with wide voltage tolerance bands within the ambient temperature ranges stated in the technical section.

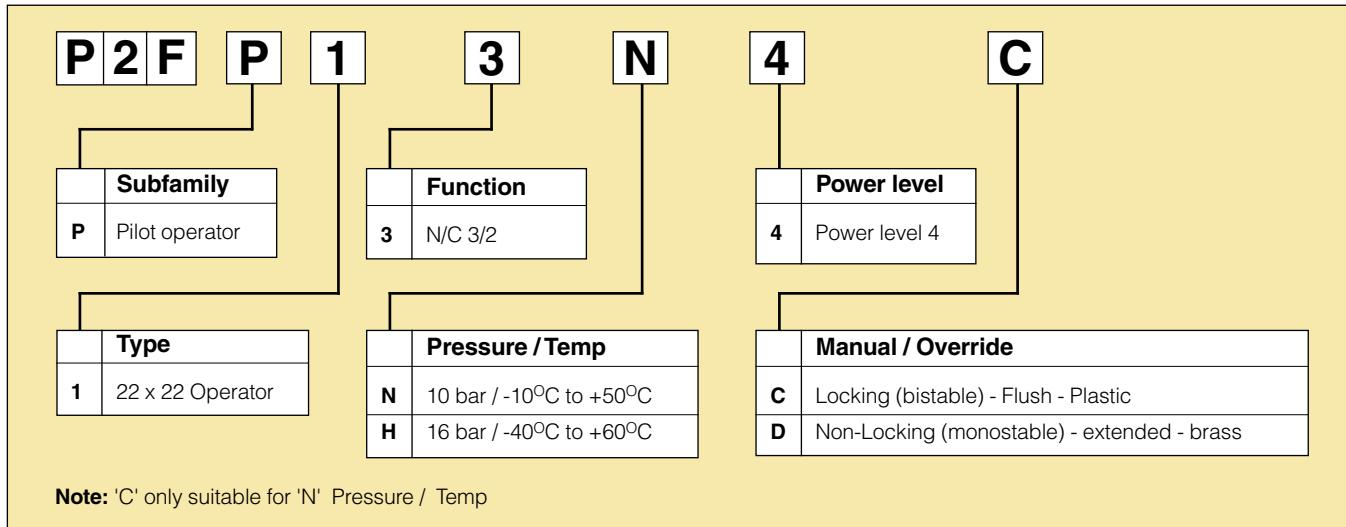
Manual Override options

The pilot operators can be supplied with or without manual override. The standard manual override is the monostable (spring return) extended brass override. Alternatively the bistable (locking) override can be specified as an alternative for the Normal duty 10bar option.

Spares

Solenoid operators are available as spares complete with mounting screws and seals. Coils and connectors should be ordered separately.

Order key, solenoid operators (22mm)



Technical data

	NC Normal	NC Xtreme	NC 22mm Xtreme (Mobile)	NC 30mm Xtreme (Mobile)
Working pressure	0 to 10 bar	0 to 16 bar	0 to 10 bar	0 to 16 bar
Ambient temperature	-10 °C to +60 °C	-40 °C to +60 °C	-40 °C to +50 °C	-40 °C to +50 °C
Orifice	1.3/1.5mm	0.8/1.0mm	0.8/1.0mm	0.8/1.0mm
Flow Qn @ 6 bar input				
1 bar press drop. 1-2 l/m	55	20	20	20
Flow Qn @ 6 bar input				
1 bar press drop. 2-3 l/m	70	30	30	30
Power (DC)	4.8W	4.8W	6.0W	6.8W
Power (AC)	8.5VA	8.5VA		
Voltage tolerance (Standard)	+/- 10%	+/- 10%		
Voltage tolerance (Mobile)			-10 to +30%	+/- 30%
Duty cycle	100%	100%	100%	100%
Insulation class	F	F	F	F
Electric connection	Ind Form B	Ind Form B	Ind Form B	Form A
Protection	IP65	IP65	IP65	IP65
Shock & Vibration	-	0 to +5g	0 to +5g	0 to +5g
Approval	CSA/UL	CSA/UL	CSA/UL	CSA/UL
Working media	All neutral media such as compressed air and inert gases.			

Mobile applications

Solenoid operated Viking Xtreme duty valves for Mobile applications are fitted with the P2FP13H4D solenoid pilot operator. It has a 22mm footprint with 0.8/1.0mm orifice and will accept 22mm or 30mm coil options. The choice of coil option will depend on the voltage tolerance, operating ambient temperature range and maximum operating pressure. Use the technical data in the table above before selecting the coil type required, or contact our technical department.

Transients

Interrupting the current through the solenoid coil produces momentary voltage peaks which, under unfavourable conditions, can amount to several hundred times the rated operating voltage. Normally, these transients do not cause problems, but to achieve the maximum life of relays in the circuit (and particularly of transistors, thyristors and integrated circuits) it is desirable to provide protection by means of voltage-dependent resistors (varistors). All connectors/cable plugs with LED's listed on page 34 include this type of circuit protection.

Materials

Pilot Valve

Body:	Polyamide
Armature tube:	Brass
Plunger & core:	Corrosion resistant Cr-Ni steel
Seals:	FKM (Viton™)
Screws:	Stainless steel

Coil

Encapsualtion material:	Thermoplastic
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22mm solenoid operator part numbers and spares

Solenoid coils for 22mm solenoid operators

Voltage	Order code Form A	Weight (Kg)	Order code Form B	Weight (Kg)
12V 60Hz			P2FCB440	0.093
24V 50/60Hz			P2FCB442	0.093
12V DC			P2FCB445	0.093
12V DC Mobile	P2FCA447	0.17	P2FCB447	0.093
24v DC Mobile	P2FCA448	0.17	P2FCB448	0.093
24V DC			P2FCB449	0.093
48V DC			P2FCB451	0.093
110V/50Hz, 120V/60Hz			P2FCB453	0.093
230V/50Hz, 230V/60Hz			P2FCB457	0.093

Note: Mobile solenoids are only suitable for Viking Xtreme valves with 'H' specification having 0,8/1,0 operator type P2FP13H4D

Spare Solenoid Nuts

Valves requiring captured exhaust should be fitted with plastic knurled nut

Order code
P2FNP

Valves with vented exhaust are fitted with diffuser plastic nut

Order Code
P2FND

Spare Solenoid Operators

**Solenoid pilot operator 22mm NC, Normal duty
(Max Operating pressure 10bar, Temp -10°C to +50°C)**

Order code (with locking bi-stable m/o)	weight Kg	Order code (with Non-locking (monostable m/o)	weight Kg
P2FP13N4C	0.05kg	P2FP13N4D	0.05kg

**Solenoid pilot operator 22mm NC, Xtreme duty
(Max Operating pressure 16bar, Temp -40°C to +50°C)**

Order code (with Non-locking (monostable m/o)	weight Kg
P2FP13H4D	0.05kg

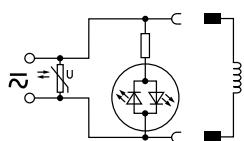
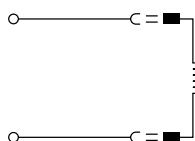
Note.

Solenoid pilot operators are fitted to the Viking valve range. Order the above part numbers for spares. The operators are supplied with mounting screws and interface 'O' rings.

Coils and connectors must be ordered separately.

Solenoid Connectors / Cable Plugs EN175301-803

	Description	Order code 15mm Form C/ISO15217	Order code 22mm Industrial Form B	Order code 30mm Form A/ISO4400
 With large headed screw suitable for mounting in inaccessible or recess position	Standard IP65	P8C-C		
	24V DC LED and protection IP65	P8C-C26C		
	110V AC LED and protection IP65	P8C-C21E		
 With standard screw	Standard IP65 without flying lead	P8C-D	3EV10V10	3EV290V10
	With LED and protection 24V AC/DC	P8C-D26C	3EV10V20-24	3EV290V20-24
	With LED and protection 110V AC	P8C-D21E	3EV10V20-110	
	With LED and protection 230V AC		3EV10V20-230	
 With cable	Standard with 2m cable IP65	P8L-C2		
	Standard with 5m cable IP65	P8L-C5		
	24V AC/DC, 2m cable LED and protection IP65	P8L-C226C		
	24V AC/DC, 5m cable LED and protection IP65	P8L-C526C	3EV10V20-24L5	3EV290V20-24L5
	24V AC/DC, 10m cable LED and protection IP65	P8L-CA26C		
	110V AC/DC, 2m cable LED and protection IP65	P8L-C221E		
	110V AC/DC, 5m cable LED and protection IP65	P8L-C521E	3EV10V20-110L5	
	230V AC, 5m cable LED and protection IP65		3EV10V20-230L5	

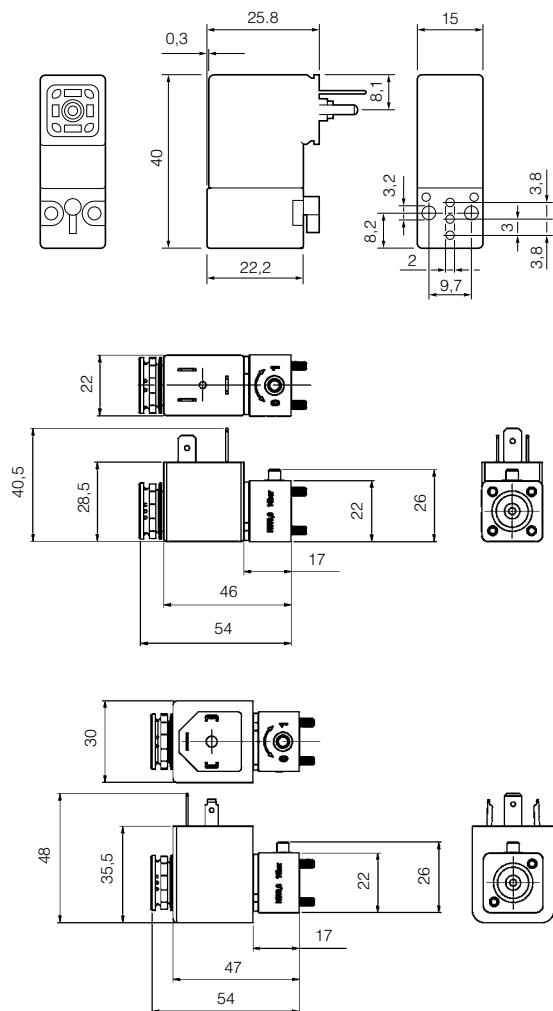


P8C-C
P8C-D
P8L-C2
P8L-C5
3EV10V10

P8C-D26C	P8L-C226C
P8C-D21E	P8L-C526C
P8C-C26C	P8L-CA26C
P8C-C21E	P8L-C221E
3EV10V20-24	3EV10V20-24L5
3EV10V20-110	3EV10V20-110L5
3EV10V20-230	3EV10V20-230L5

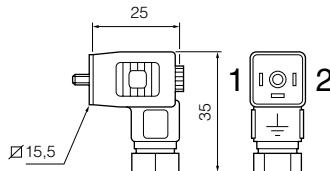
Cable Plug Dimensions (mm)

Solenoid operators P2E•V...



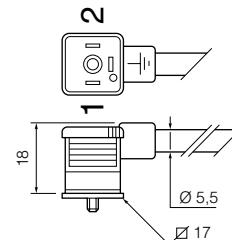
Cable plugs

P8L-C2
P8LC5
P8L-C226C
P8L-C526C
P8L-CA26C
P8L-C221E
P8L-C521E



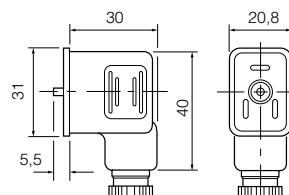
Cable plugs

P8C-C
P8C-C26C
P8C-C21E
P8C-D
P8C-D26C
P8C-D21E



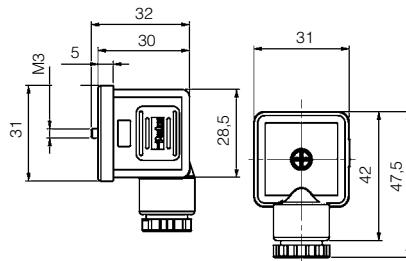
Cable plugs

3EV10V10



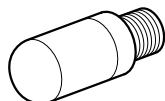
Cable plugs

3EV290V10

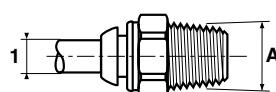


Accessories

Silencers



Fittings



Male connector - BSPT

Port	Ordercode	Pack Qty
M5	P6M-PAC5	10
G1/8	P6M-PAB1	10
G1/4	P6M-PAB2	10
G3/8	P6M-PAB3	10
G1/2	P6M-PAB4	10

Tube dia 1	Thread A	Ordercode	Box Qty
4	1/8	F3PMB4-1/8	40
4	1/4	F3PMB4-1/4	30
6	1/8	F3PMB6-1/8	40
6	1/4	F3PMB6-1/4	40
8	1/4	F3PMB8-1/4	40
8	3/8	F3PMB8-3/8	30
10	3/8	F3PMB10-3/8	20
12	3/8	F3PMB12-1/2	10
14	1/2	F3PMB14-1/2	10